



300 Series Regulators

327 SERIES

The 327 Series regulators are intended for secondary pressure control of non-corrosive, high purity or liquefied gases or as a point-of-use pressure control in high purity gas distribution systems.

- Single Stage
- 316L Stainless Steel Barstock Body
- Four Port Configuration
- Rear Inlet



327 1032-M1L shown

Typical Applications

- Bulk gas distribution systems
- Gas and liquid chromatography
- High purity carrier gases
- Zero, span, and calibration gases
- High purity chamber pressurization
- Liquefied hydrocarbon gas control
- Control of cryogenic gas

Features

- CAPSULE® Seat**
Increased serviceability and life
- 316L Stainless Steel Diaphragm**
No inboard diffusion
- Low Wetted Surface Area**
Minimal purge requirements
- Field-Adjustable Pressure Limit**
Safeguard downstream equipment
- Convolutd Diaphragm**
Smooth pressure changes
- Compact Design**
Easily transported and integrated into systems
- Stainless Steel Barstock Body**
Increased corrosion resistance
- Rear Panel-Mountable**
Easy installation
- Pressure Ranges 0-15 to 0-200 PSIG (0-1 to 0-14 BAR)**
Broad range of applications
- 3000 PSIG (210 BAR) Inlet Pressure Rating**
Safe use with high pressure cylinders

Materials

- Body**
316L stainless steel barstock
- Bonnet**
Chrome-plated die-cast zinc
- Seat**
PTFE
- Filter**
Patented 10 micron 316 mesh
- Diaphragm**
316L stainless steel
- Internal Seals**
PTFE

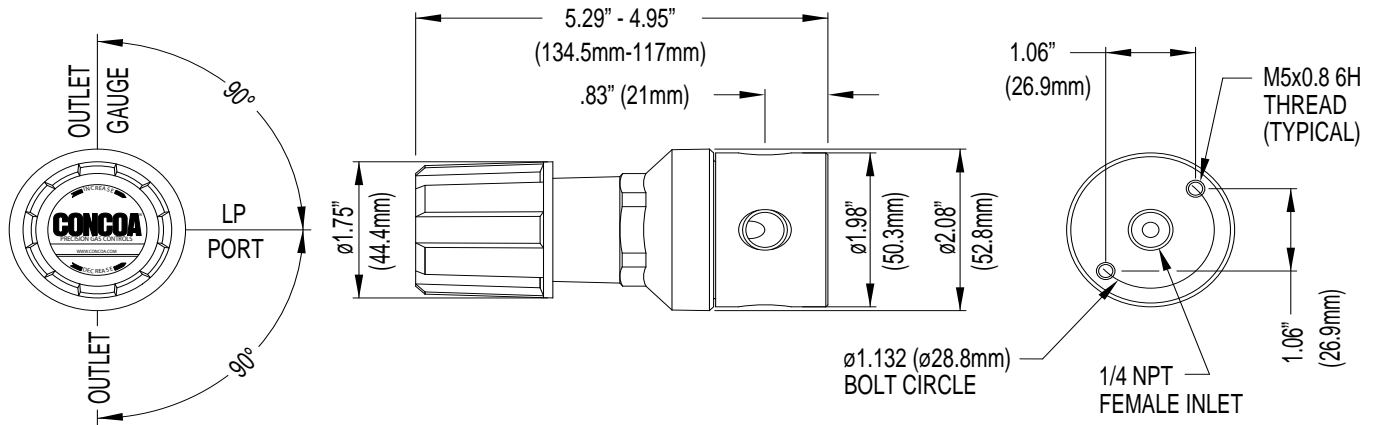
Specifications

- Maximum Inlet Pressure**
3000 PSIG (210 BAR)
- Temperature Range**
-40°F to 140°F (-40°C to 60°C)
- Gauges**
2" (53mm) diameter
Chrome-plated brass case
Stainless steel internals
- Ports**
1/4" FPT
- Helium Leak Integrity**
1 x 10⁻⁸ scc/sec
- Cv**
0.1
See page 202 for flow curves
- Weight (327 1031-M1L)**
2.9 lbs. (1.29 kg)

300 Series Regulators



Installation Dimensions



REGULATORS

Ordering Information

327	A	B	C	D	-CON	Options	
Series 327	Outlet Pressure	Outlet Gauge	Inlet Gauge	Outlet Assemblies	Assembly Gauges	Inlet Connections	Installed Options
	1: 0-15 PSIG (0-1 BAR)	0-30 PSIG/ 0-2 BAR	0: None	0: 1/4" FPT port	0: Bare body	000: 1/4" FPT	None
	2: 0-30 PSIG (0-2 BAR)	0-60 PSIG/ 0-4 BAR		1: 1/4" MPT	1: Standard assembly (PSIG/kPa gauges)	TF2: 1/8" tube	
	3: 0-50 PSIG (0-3.5 BAR)	0-100 PSIG/ 0-7 BAR		2: 1/4" tube fitting	2: Standard assembly (BAR/PSIG gauges)	TF4: 1/4" tube	
	4: 0-150 PSIG (0-10 BAR)	0-200 PSIG/ 0-14 BAR		3: Diaphragm valve 1/4" tube fitting		TF6: 3/8" tube	
	5: 0-100 PSIG (0-7 BAR)	0-200 PSIG/ 0-14 BAR		4: Diaphragm valve 1/4" MPT		M06: 6mm tube	
	6: 0-200 PSIG (0-14 BAR)	0-400 PSIG/ 0-27 BAR		5: Needle valve 1/4" MPT		CGA DIN 477 BS 341 and others available	
				6: 1/8" tube fitting			
				7: 3/8" tube fitting			
				8: Diaphragm valve 1/8" tube fitting			
				9: Diaphragm valve 1/4" FPT			
				M: 6mm tube fitting			
				S: Diaphragm valve 6mm tube fitting			

Related Options

Order No.	Description
835 0204	Rear panel mount kit
476 0002	Helium leak certification

