ADI5811-B

CONCOA
PRECISION GAS CONTROLS
Certified ISO 9001

CONCOA CO_2 Monitor 5803008



For continuous detection and measurement of ambient carbon dioxide concentration levels

INSTALLATION AND OPERATION INSTRUCTIONS

Before Installing or Operating, Read and Comply with TheseInstructions

Controls Corporation of America
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www.concoa.com

February 2022
Rev B

Please Read Before Installation

The following will damage the CO_2 Monitor.

1. The CO_2 monitor requires **24 VDC regulated power**.
Please Do Not connect the monitor to any voltage that exceeds 24 Volts DC, or **Any AC Voltage.**

2. Do not power the carbon dioxide sensor unplugged from the main PC board. **Do Not Connect** the CO_2 sensor to the PC board while the monitor is powered. This Will Damage the sensor.

3. The CO_2 cell range is matched to the electronics. **Never exchange** the electronics with a CO_2 sensor from a different monitor.

4. When calibrating or challenging the CO_2 monitor,

   a. Do not expose the monitor to flow rates that exceed ½ liter per minute, (500 cc per minute) flow.

   b. Expose the monitor to span gas blends that consist of Oxygen, Nitrogen or Carbon Dioxide only. **Do Not expose the monitor to any combustible gas,** i.e. Methane, Hydrogen,etc.

5. Do not expose the CO_2 monitor to silicone compounds. They can cause a loss of sensitivity.

6. Do not expose the monitor to high flow air or install it directly in front of fans.

7. When using the CO_2 monitor, do not expose the sensor directly to a water stream. In areas requiring wash downs, cover and protect the monitor and power supply. Contact CONCOA for details on a waterproof enclosure.

8. Please refer to section 6.3 of this manual regarding the CO_2 sensor. **YOU MUST** choose a calibration method before use.

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1: Introduction

The CONCOA CO_2 Monitor is a compact gas monitoring system that is ideal for the continuous monitoring of inert gas storage areas, confined spaces, and other locations where carbon dioxide levels may pose a hazard to personnel. The patented NDIR CO_2 cell provides stable readings even in areas where temperature and humidity levels are changing. The CONCOA CO_2 Monitor is suitable for either indoor or outdoor use. Factory calibrated against a NIST traceable reference standard and Ce approved.

The heart of the monitoring system is an NDIR self-calibrating carbon dioxide sensor. The CO_2 cell responds to high carbon dioxide conditions within seconds and provides accurate measurements over a wide temperature and humidity range. The NDIR CO_2 sensor cell will operate continuously for many years and requires an absolute minimum of maintenance. There are no zero or span calibration pots to adjust and its built-in auto calibration can save time and money in annual maintenance.

Ideal for continuously monitoring carbon dioxide levels in confined spaces or areas where inert gases are used, the CONCOA CO_2 Monitor does not drift or lose sensitivity when the weather or temperature changes. The electronics are housed in a Nema 3 housing.

Each system consists of a long life NDIR sensor cell and three-wire transmitter. The CO_2 Monitor may be used as a stand-alone gas detector, linked to optional CONCOA single and multipoint controllers, or connected to your own centralized control and surveillance system. This manual covers the installation, operation, and maintenance of the CO_2 Monitor.

1.1 Key Features

The CONCOA CO_2 Monitor incorporates several user-friendly features designed to simplify installation, operation, and maintenance.

1.1.1 NDIR CO_2 IR Sensor

The system's CO_2 sensor cell is a patented Non Dispersive Infrared, (NDIR) cell designed to detect continuous levels of CO_2. It is fast responding and has a built-in auto calibration feature that adjusts the sensor to ambient every 180 hours.

1.1.2 Smart Electronics

The CO_2 Monitor incorporates a special electronic circuit that continuously monitors sensor operation. With the addition of the alarm relay option, any cell degradation or complete failure will immediately be detected. This smart circuitry alerts the user to sensor faults and other electrical problems that may interrupt surveillance through the standard mA output signal or through the optional fault relay option.

1.2 Component Identification

1.2.1 Front View Exterior



1. **Digital Display** — 3-digit backlit LCD digital display for showing the oxygen levels in percent.

2. **Joystick** — Used for selecting and adjusting the built-in menus.

3. **Cable Port** — This is the opening in the transmitter housing for connecting the 4-20 mA output and 24 VDC power cable.

4. **CO_2 Sensor**— A NDIR sensor housed inside the cell protector.

5. **Transmitter Cover** — A removable cover that protects the interior of the transmitter.

6. **Transmitter Cover Fasteners** — There are 4 captive screws secure the transmitter cover in place.

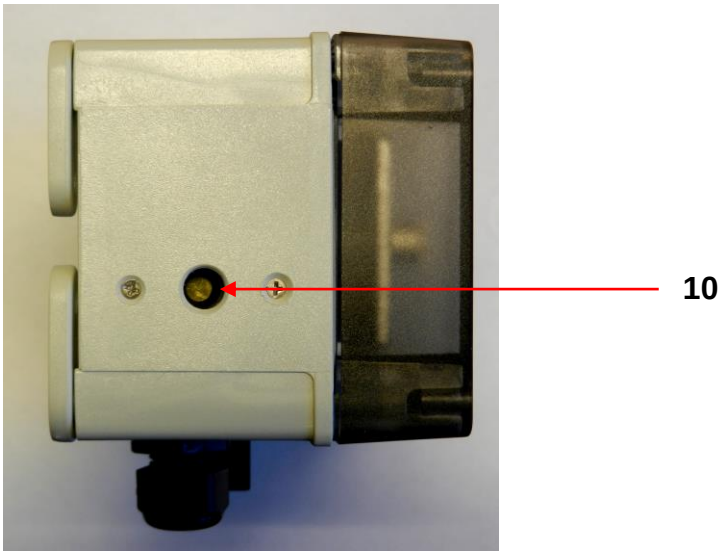
7. **Electronics Fasteners** — These captive screws secure the electronics to the enclosure

8. **Mounting Feet** — There are 4 feet used to mount the oxygen monitor to a wall or other flat surface.

9. **Alarm Indicators** — 3 multicolored LED indicators for showing:

Alarm level 1, CO_2	Orange LED
Alarm level 2, CO_2	Red LED
Fault Alarm	Yellow LED

1.2.2 Side View Exterior with Audio Alarm



10. Audio Horn — This built-in horn is a 90dB high pitched audio sound will activate when CO_2 levels go above the selected alarm threshold. The audio alarm is non-latching and will automatically turn off when the alarm condition clears.

NOTE*: The audio alarm is an immediate alarm. Alarm levels must recover to safe levels before the horn turns off. There is no audible alarm delay function available.*

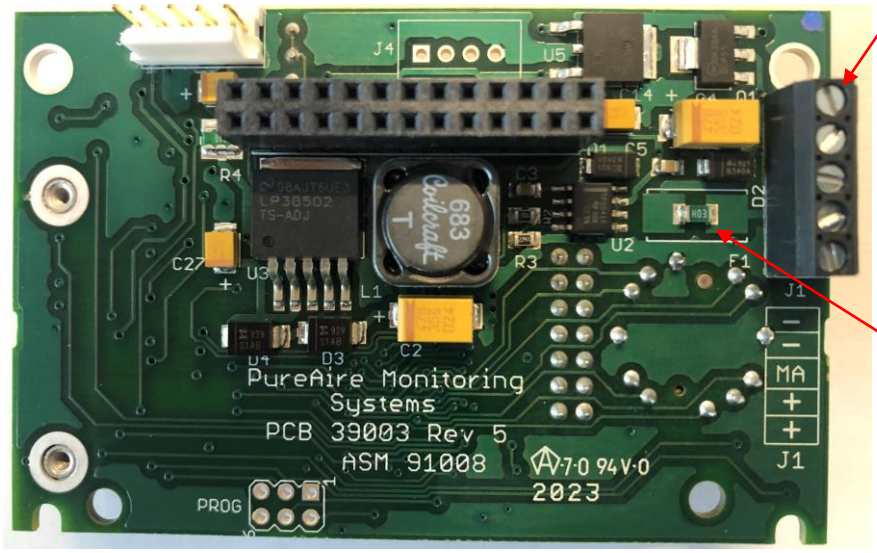
1.2.3 Side View of the CO_2 Sensor

NOTE: The CO_2 sensor is an NDIR type that is continuously monitoring ambient levels. You will see a blinking orange LED flash approximately every 2 seconds. This is normal.

The CO_2 sensor and sensor cable are hard wired directly to the main board.



1.2.4 Transmitter Interior



1. Power Analog output Terminal Block

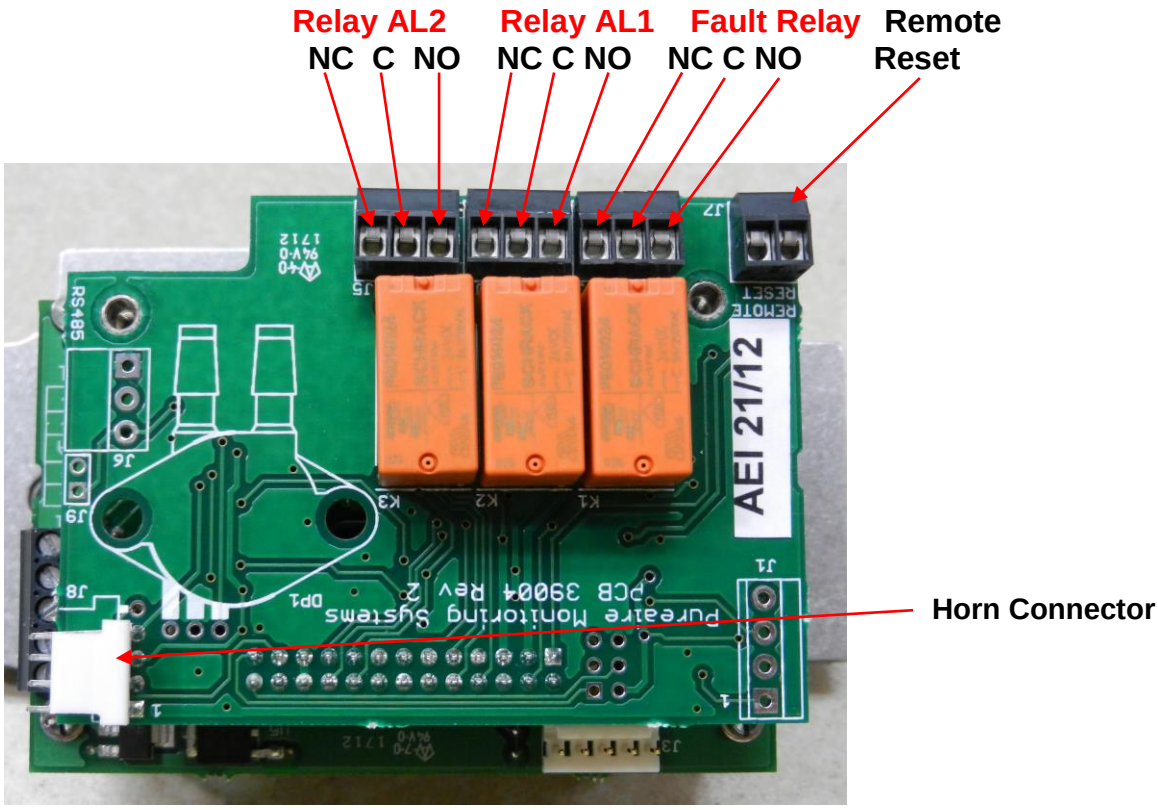
Common
Common
mA output
+ 24 VDC
+ 24 VDC

2. PTC Resettable Fuse

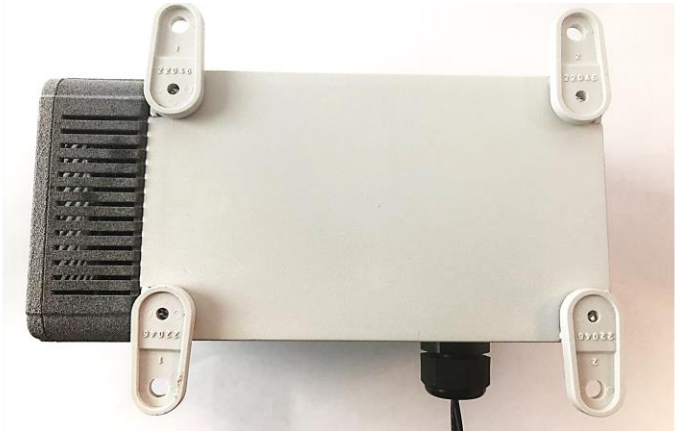
1. **Power Analog Terminal Block** — This terminal block is where the 24VDC power and 4-20 mA analog output connection is made.

2. **PTC Resettable Fuse** — The PCB is protected with a PTC Fuse that is resettable and never needs to be replaced. If it trips, you will need to turn power off to the monitor. When power resumes the fuse will reset.

1.2.5 Alarm Relay Board



1.2.6 Enclosure Mounting Feet



Mounting Feet can be oriented in any direction

Feet can also be removed for mounting the CO_2 Monitor flush with a wall or other surface

2: Specifications

NOTE: *For our continual product improvement, all specifications are subject to change without notice.*

2.1 Performance Specifications Carbon Dioxide Sensor

Sensor Type:	Long Life NDIR Sensor **0-50,000 ppm**
Response Time:	Within 1 second of any change in CO_2.
Accuracy:	Accuracy: ±300 ppm, ±3% of measured value
Fault Indicators:	Loss of VDC power (analog signal drops to 0 mA). Sensor cell failure: Fault relay activated **(Must have Alarm relay option for cell failure to operate)**.
Operating Temp:	32° to 122°F (0° to +50°C); consult CONCOA for lower or higher operating temperatures.
Humidity:	0 to 95% RH.
Environment:	Altitude 2000 m, PSU only UL spec. Pollution Degree 3, Intended for Indoor Use.
CE	EN 61000-3-2:2006 EMC, EN 61000-3-3:2008 EMC, EN61010-1-3-2013 LVD

2.2 Gas Detection System

Transmitter:	Microprocessor electronics with built-in 3-digit backlit LCD display Joystick operated menus

2.3 Signal Outputs

Local Display:	Digital display calibrated for Carbon Dioxide. The range is stated on the model label and can also be accessed via the joystick on the front panel. In the measurement mode pushing the joystick down will scroll the gas and range on the display. Push the joystick down again to stop the scrolling and display the gas again.	
Standard	Analog Output:	DC 4-20 mA
	Relay Output:	Dual level user selectable alarm relays and one fault relay Rated, 2amps @ 24VAC or 24VDC

2.4 Electrical Requirements

Power:	24 VDC external power. A regulated 24VDC power supply is required.
Consumption:	Approximately 50mA

2.5 Physical Characteristics

Dimensions:	6.5 (W) x 3.15 (H) x 3.00 (D) inches; 165 x 80 x 76 mm (Max with feet)
Weight:	1.1 pounds (0.5 kg)
Enclosure Type:	General purpose; not intended for explosive atmospheres.

2.6 CONCOA CO_2 System Default Factory Settings

The CONCOA CO_2 Monitor is shipped with factory defaults for the alarm relay settings. The following are the factory defaults:

Menu Function	Factory Default	Menu Defined
Set 4-20mA loop	The mA output is set at the factory using a calibrated Fluke meter.	Use this function to adjust the monitor's 4mA, (Zero) and 20mA, (Span) to your PLC or distributive control system.
Set Formats LED and alarm relay State **	Alarm 1 = Normal Alarm 2 = Normal Fault = Normal	Do you want the relays to energize, (normal) or de-energize, (fail safe) when the alarm activates?
Set Alarm Threshold Polarity	Alarm 1 = Normal Alarm 2 = Normal Audio = Not Available	Do you want to alarm at a level higher, (normal) or lower, (inverted) than the alarm threshold?
Set Latching	Alarm 1 = Non-latching Alarm 2 = Non-latching Audio = Non-latching	Do you want the alarm to automatically reset? (non-latching) or do you want to manually reset the alarm? (latching)
Alarm Delay	Alarm = 5 seconds Displayed as 05	How long do you want to wait until the alarms activate?
Zero Suppression	0.0%	**This function is Not Enabled on the CO_2 monitor.**
Set Alarm Thresholds	Alarm 1 = 5,000 ppm Alarm 2 = 10,000 ppm	At what level do you want to alarm?
Set Alarm Hysteresis	Alarm 1 = 00 ppm Alarm 2 = 00 ppm	For use when using the CO_2 monitor for control of valves and process.
Sensor Adjustment	Set CO_2 Sensor span CO_2 set to autocal on CO_2 set to autocal off Calibrate CO_2 to 400 ppm	For use when manually gas calibrating the CO_2 monitor. See Section 6.2
Manage Passwords	Factory default is **557**	For use when changing the password from factory default to a new password of your choice.

NOTE*:* The built in relay settings may be changed by the user in the field. Refer to Section 5.5.2.

**** NOTE:** The LED indicators on the front panel are connected directly to the alarm relays.

3: Installation

3.1 Site Requirements

The CO_2 Monitor enclosure should be mounted in an area free of vibration and electrical noise or interference. If possible, avoid areas with high temperatures or condensing humidity.

> **WARNING:** *The CO_2 Monitor is not designed for installation in hazardous areas. Consult CONCOA for information on enclosures for use in hazardous environments.*

3.2 Mounting

3.2.1 Transmitter Enclosure

The CONCOA CO_2 Monitor is designed primarily for wall mounting and should be installed at a height convenient for operation, maintenance, and viewing of the instrument display. The following is a drawing of the mounting dimensions.

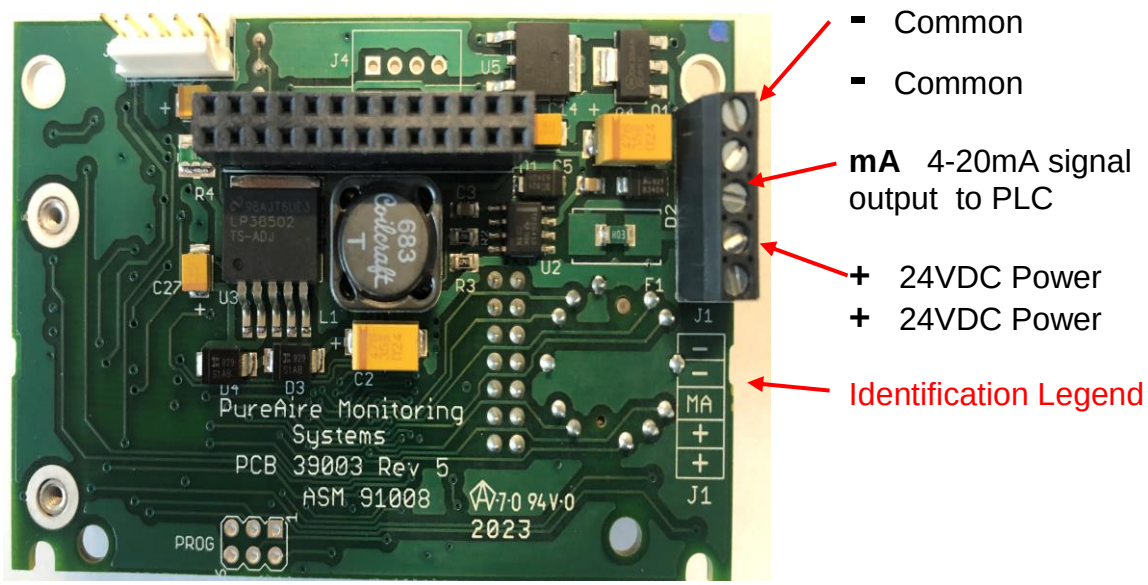


3.2.2 CO_2 Monitor

The transmitter and sensor should be installed in a location where gas leaks are likely to occur or where released gases may accumulate. It should be mounted no closer than 12 inches above floor level. Airflow within the monitored area, the characteristics of the gas (lighter or heavier than air), and the position of workstations and personnel should all be considered in determining the most suitable installation location.

3.3 Wiring

The CO_2 Monitor requires a single, 3-wire shielded cable for analog output and 24 VDC power input. A three-wire shielded cable; 3-conductor, 18 AWG stranded General Cable E2203S.30.860, or equivalent is recommended for the connection. The analog out and VDC power in connections are made on the terminal block inside the transmitter housing.



These connections are made as follows:

Pin #	Connection	Description
-	Common (Signal Ground)	0V
-	Common (Signal Ground)	0V
MA	Signal Out	DC 4-20mA Output
+	Power	DC + 24V Input
+	Power	DC + 24V Input

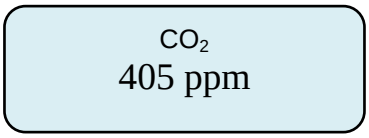
NOTE: ***CONCOA has added additional contacts for +24VDC power and Common to accommodate additional wiring for remote horns and strobes.***

3.4 Initial Startup

Once installation of the gas detector has been completed, it is ready for startup. The following procedures should be performed before putting the instrument into operation:

1. Check the integrity of all wiring.
2. Apply 24 VDC power.

The instrument should now be powered up. Upon power up, the CO_2 Monitor LCD displays the CONCOA logo and then displays CO_2 on the top line and the actual ppm reading on the bottom line. The monitor will also output the proper mA signal to remote devices.



NOTE: Ambient outdoor carbon dioxide levels are approximately 400 ppm.

4: Normal Operation

The CONCOA CO_2 Monitor is a single point monitor designed for the continuous detection and measurement of ambient carbon dioxide concentration levels.

4.1 Signal Outputs

The CO_2 Monitor outputs a continuous 4-20 mA analog signal proportional to the measured concentration of carbon dioxide. For CO_2, 4 mA represents 0 ppm CO_2 and 20 mA represents 50,000 ppm CO_2 which is the full range for carbon dioxide. In the event of a system fault, a specific factory defined code will be displayed on the local digital display. This code will indicate the exact nature of the system fault.

4.2 Instrument Faults

The CO_2 Monitor incorporates a several self-checking features to ensure reliable operation. If a fault condition is detected, the analog output signal is altered: A few common error codes are displayed in the following table:

Condition	**Analog Signal**
**Supply Voltage Out of Range Fault code 16	Analog output drops to 2mA Fault Relay activates
Transmitter cable cut	Analog output drops to 0mA
CO_2 Cell complete failure Fault code 128	Analog output drops to 2mA
EEPROM Fault 08	Analog output drops to 2mA Fault Relay activates
CO2 sensor not responding Fault code F01	Analog output drops to 2mA Fault Relay activates

NOTE*:* All system faults are displayed on the front panel. Each fault has its own specific code to identify the specific problem. Please contact CONCOA whenever a fault is displayed.

**** When using your own power supply please ensure that the voltage is regulated to 24VDC +/- 0.5 volts. If the voltage is too low or high you will activate a "Supply Voltage Out of Range" fault and disable the monitor.**

4.3 Routine Maintenance Schedule

Continuous gas detection systems depended upon to measure and detect hazardous gas leaks in the workplace requires periodic maintenance to ensure proper operation. The frequency with which this routine maintenance is required depends on the environment. The following table is intended to serve as a general guideline for routine maintenance. The conditions in your application, as well as your organization's maintenance policies, will ultimately determine the best routine maintenance schedule for your equipment.
Routine Visual Checks:

Items to Check	Check for Power and Proper Operation
Condition / status when operating properly	Unit should be outputting approximately 4.6 mA signal when the carbon dioxide is at ambient 400ppm. The LCD digital display should also indicate approximately 405 ppm level when the carbon dioxide level is at ambient.

4.3.2 Recommended Routine Maintenance Schedule

Routine Visual Checks	Every 6 - 12 months
Sensor Verification with nitrogen	Every 6 - 12 months**

The ambient CO_2 level is 400 ppm and the sensor provides automatic baseline adjustments to ambient levels on a regular time schedule. However, the CO_2 sensor can be manually calibrated by using span gas. See section 6.3 for how to manually calibrate the CO_2 sensor.

4.4 Loss of Power Indicator

In the event the CO_2 Monitor loses 24VDC power, the 4-20 mA analog output signal drops to 0mA. The LCD display will also display a blank screen.

4.5 Alarm Reset

It the CO_2 Monitor is supplied with individual alarm relays. Whenever the monitor's alarms are activated, the built-in alarm relays, panel mounted LED's and audio horn will also activate. When the relay settings are non-latching, the alarm relays, LEDs, and horn will automatically reset. If the relay settings are latching, then a manual reset of the alarms are required. Resetting the alarms can be performed through use of the joystick or using the remote reset function.

Joystick – You must enter the password **557,** to enter the reset function. After the password is entered and accepted, push the joystick in; (enter) to reset the alarms.

Remote Reset – See section1.2.7. The alarm relay board has a two-pin connector for wiring to a remote switch. When connected to a switch, this remote reset will bypass the joystick and a password will not be needed to reset the alarms.

NOTE*:* The carbon dioxide levels must recover above the alarm thresholds before the horn can be reset from the remote reset switch or joystick.

5: CO_2 Monitor Programming

The CONCOA CO_2 Monitor is supplied with user selectable settings to adjust the alarm settings, 4 and 20mA output and minor sensor adjustments. The settings are arranged in menus that are accessed by moving the joystick. To access the menus a factory set password is used.

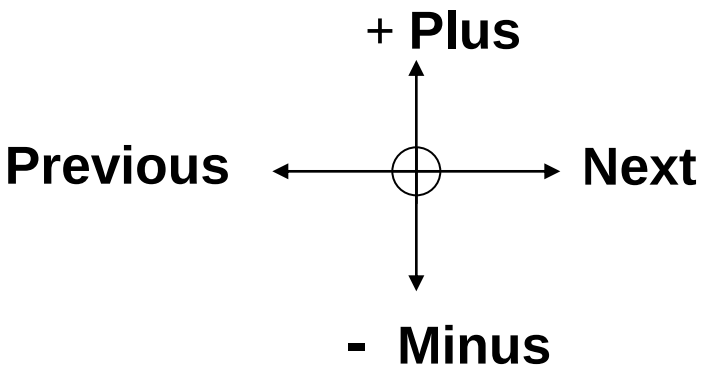
NOTE: The CO_2 Monitor will continuously monitor levels while accessing the menus. **The alarm, fault relays and mA output are all active and online while making any changes to the menus.**

5.1 Joystick Operation

The CONCOA CO_2 Monitor uses a 4-position joystick with a center pushbutton for selecting menus and changing values. The joystick is programmed to standard protocol as follows:

NOTE: *The joystick has a built-in delay to prevent accidental tampering of the menus. Deliberate entries are required.*

CAUTION: *Only qualified personnel should perform programming, maintenance, and sensor verification.*



Plus – Pushing the joystick in this direction increases the value.

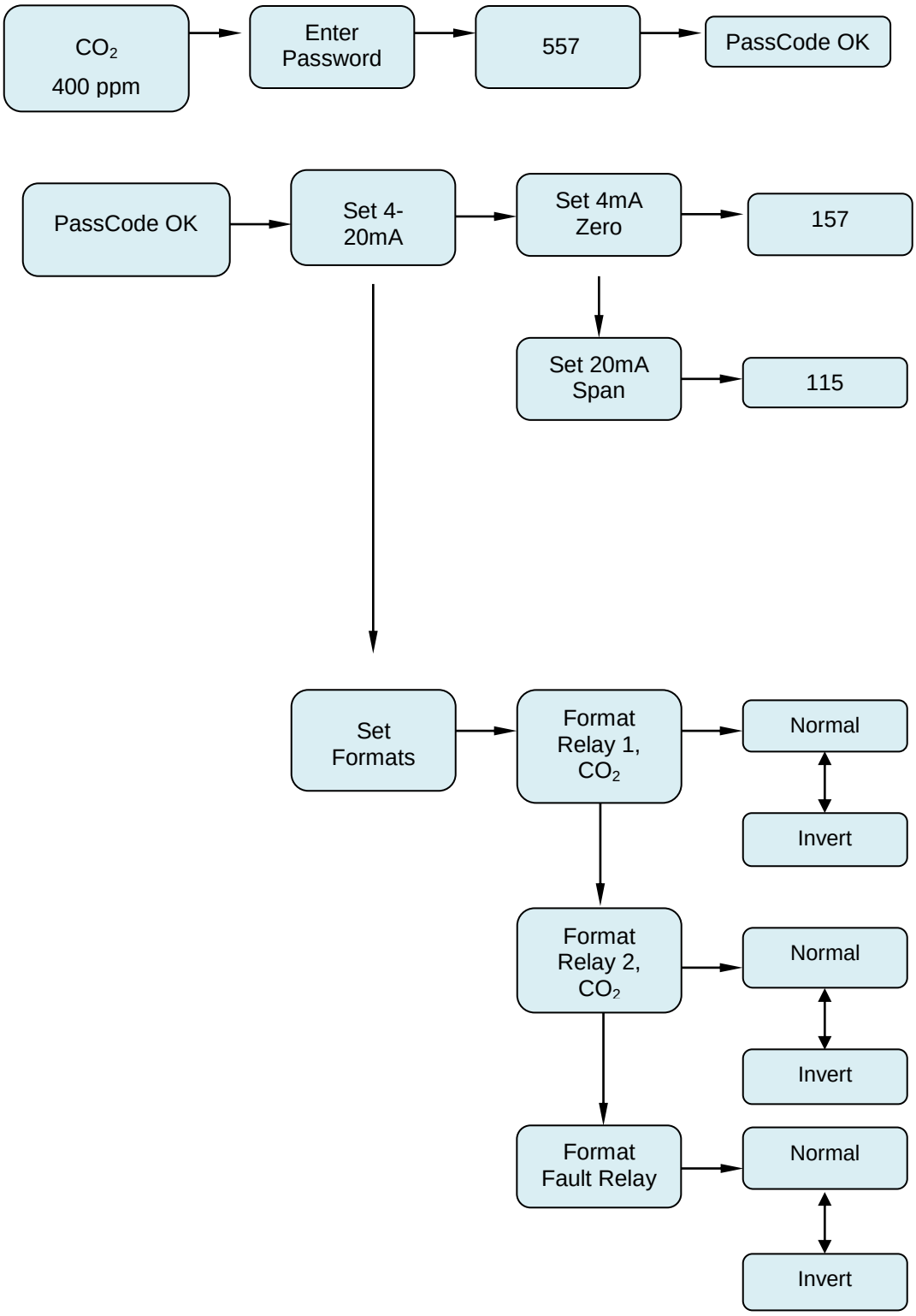
Minus – Pushing the joystick in this direction decreases the value.

Next – Pushing the joystick in this direction moves you to the next level of the menu hierarchy.

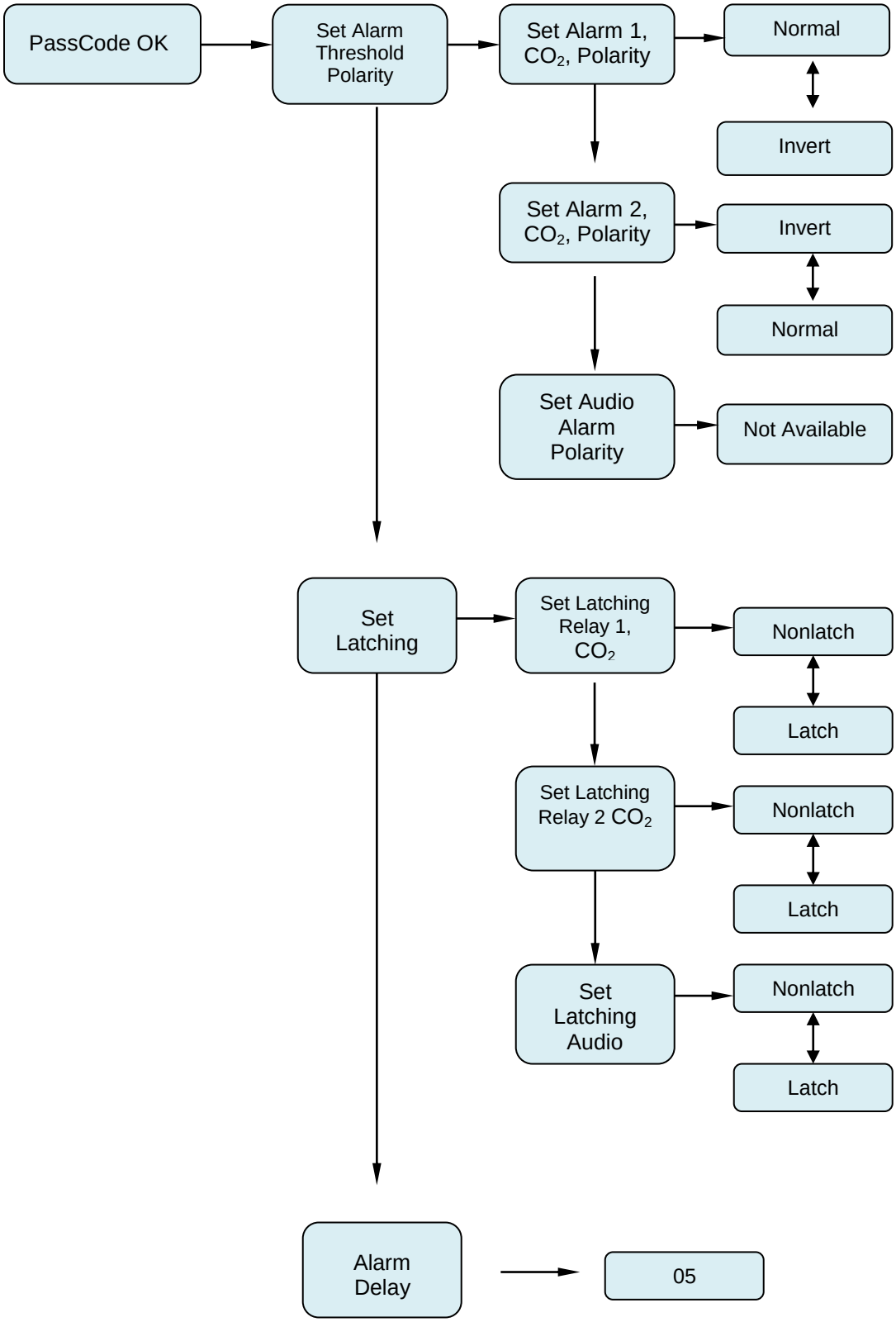
Previous – Pushing the joystick in this direction takes you out to the last level of menu hierarchy.

Enter – Pushing the joystick directly in the center enters the information into the microprocessor.

5.2 Program Flowchart



NOTE: All numerical values shown are only examples and are not Factory Defaults



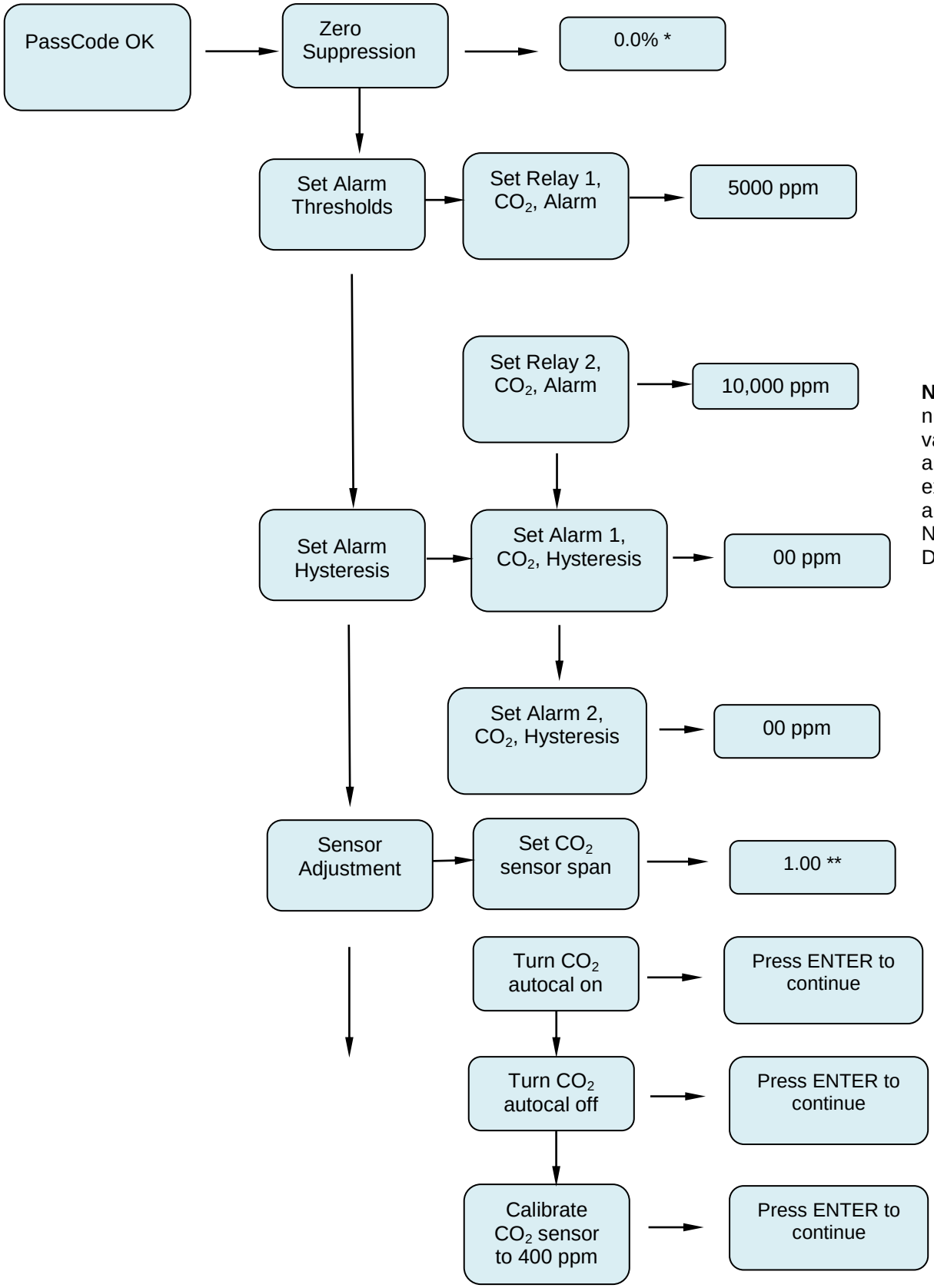
NOTE: Factory defaults are:

CO2 polarity is **Normal**

*The audio horn will activate when the polarity is changed to **Invert***

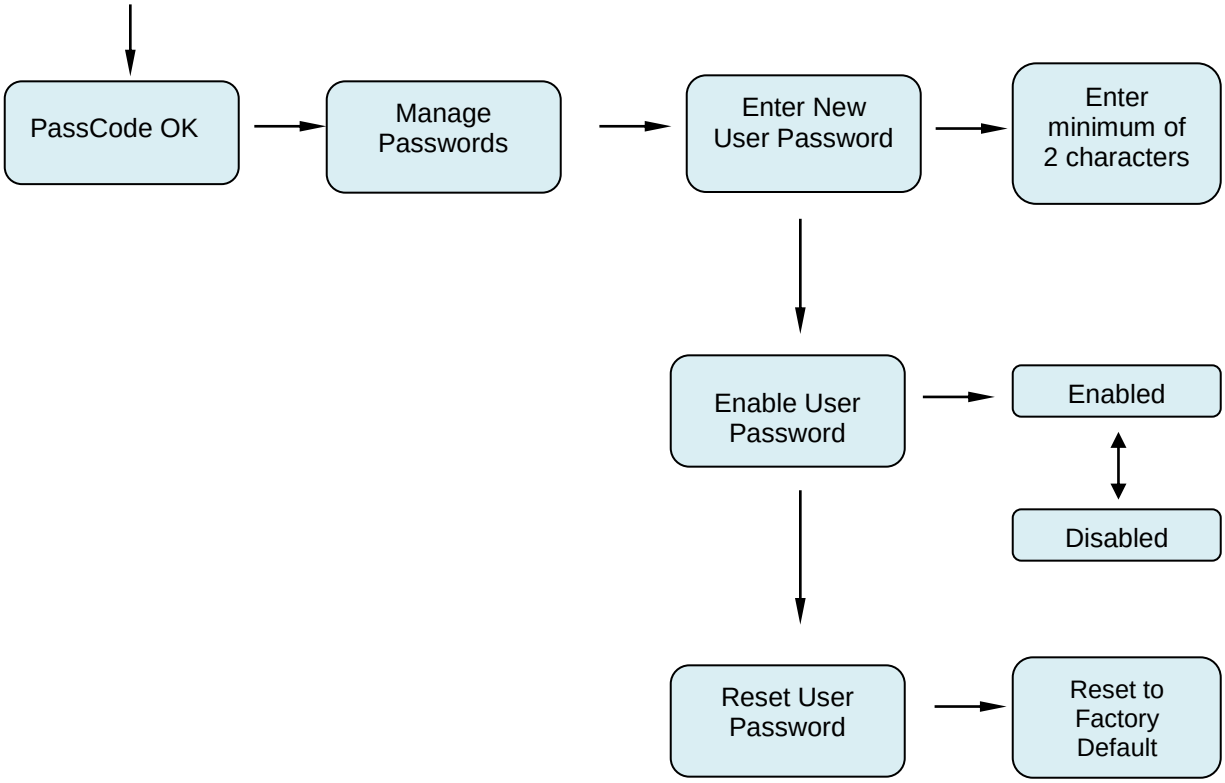
NOTE: All numerical values shown are only examples and are not Factory Defaults

*** NOTE:** Zero suppression function is not available for Carbon dioxide



NOTE: All numerical values shown are only examples and are Not Factory Defaults

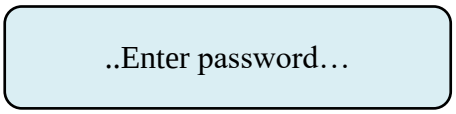
****NOTE: The factory setting is 1.00. <u>Do not</u> change this setting unless you have the proper calibration equipment**


PassCode OK
Manage Passwords
Enter New User Password
Enter minimum of 2 characters
Enable User Password
Enabled
Disabled
Reset User Password
Reset to Factory Default

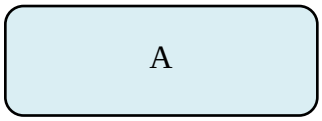
5.3 Entering the Password

The CO_2 Monitor is supplied with a factory set password to prevent unauthorized access to the menus. **The Password is 557.** The following explains how to enter the password.

1. Push the joystick once to the right. **Enter Password** will scroll on the first line of the digital display. The second line will still display the current carbon dioxide level.

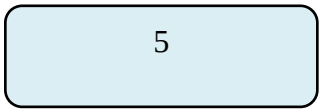


2. Push the joystick again once more to the right to enter the input screen. **The letter A will appear and flash.**

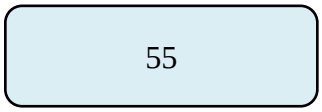


NOTE: *The display has characters that start with A through Z and 0 through 9. Pushing the joystick up or down will permit you to scroll through the alphanumeric characters.*

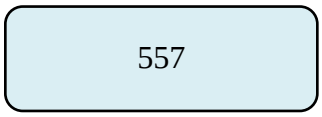
3. Push the joystick up or down to enter the first digit. The display is an alphanumeric display and toggles from A through Z followed by 0 to 9. The character to be entered will flash.



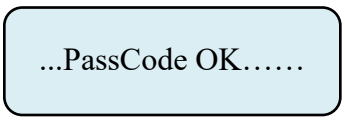
4. Push the joystick again to the right to select the second entry. Push the joystick up or down to select the second digit. The character being entered will flash and the first character entered will remain lit.



5. Push the joystick again to the right to select the third entry. Push the joystick up or down to select the third and final digit. The character being entered will flash and the first and second characters entered will remain lit. You are now ready to enter the 3-digit password.



6. Push the joystick in the center to enter the password. If you entered it correctly the display will scroll **Password OK.**

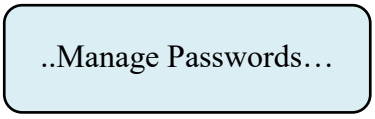


NOTE: If an incorrect password has been entered, the display will indicate Password Failed. Push the joystick to the left to access the monitoring mode. From this mode you can re-enter the password again.

5.4 Changing the User Password

The CONCOA CO_2 Monitor is supplied with a factory set password to prevent unauthorized access to the menus. The user can change this password and the following explains how to change the password.

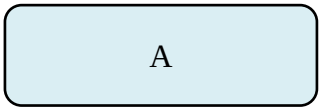
1. Push the joystick down to access the **Manage Passwords Menu**. **Manage Passwords** will scroll on the first line of the digital display. The second line will still display the current carbon dioxide level.



2. Push the joystick to the right to enter the input screen. **Enter New User Password** will scroll on the first line of the digital display.

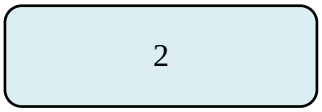


3. Push the joystick to the right to enter the input screen. **The letter A will appear and flash.**

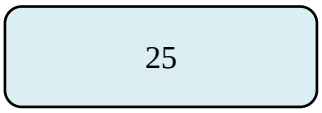


NOTE: *The display has characters that start with A through Z and 0 through 9. Pushing the joystick up or down will permit you to scroll through the alphanumeric characters.*

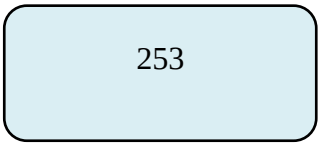
4. Push the joystick up or down to enter the first digit. The display is an alphanumeric display and toggles from A through Z followed by 0 to 9. The character to be entered will flash.



5. Push the joystick again to the right to select the second entry. Push the joystick up or down to select the second digit. The character being entered will flash and the first character entered will remain lit.



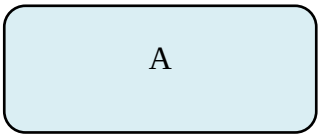
6. Push the joystick again to the right to select the third entry. Push the joystick up or down to select the third and final digit. The character being entered will flash and the first and second characters entered will remain lit. You are now ready to enter the 3-digit password.



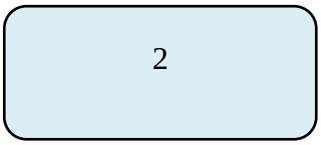
7. Push the joystick in the center to enter the password. This will display the next command, **Re-Enter New Password.**



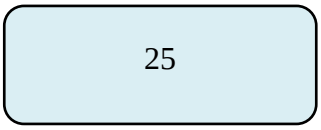
8. Push the joystick to the right to enter the input screen. **The letter A will appear and flash.**



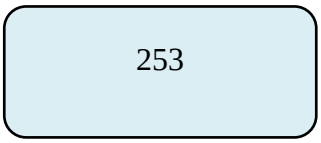
9. Push the joystick up or down to enter the first digit. The display is an alphanumeric display and toggles from A through Z followed by 0 to 9. The character to be entered will flash.



10. Push the joystick again to the right to select the second entry. Push the joystick up or down to select the second digit. The character being entered will flash and the first character entered will remain lit.



11. Push the joystick again to the right to select the third entry. Push the joystick up or down to select the third and final digit. The character being entered will flash and the first and second characters entered will remain lit. You are now ready to enter the 3-digit password.



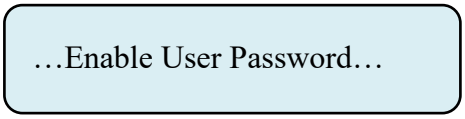
12. Push the joystick in the center to enter the password. If you entered it correctly the display will scroll **"New Password Entry OK."**



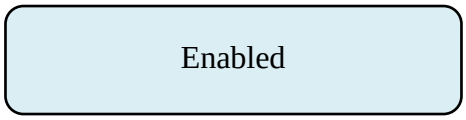
NOTE: If on the second entry the password entered was not the same as the first, the display will take you back to the "Re-enter Password Screen." You will need to repeat steps 2 through 11. If you do not enter the password correctly, the monitor remembers the last password that was properly input.

5.4.1 Enable User Password

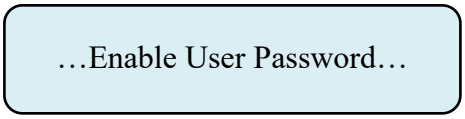
This menu permits the user to activate or disable the password function on the CO_2 Monitor. Push the joystick down. **"Enable User Password"** will scroll on the first line of the digital display



Push the joystick right to display the status. If enabled it will display "**Enabled."**

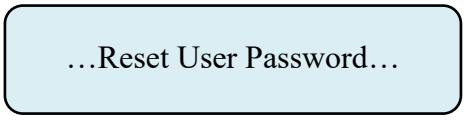


Push the joystick up or down to change the status. Once enabled or disabled is selected, Push the joystick in (like a doorbell) to enter the new status. If correctly entered the display will scroll **"Enable User Password."**

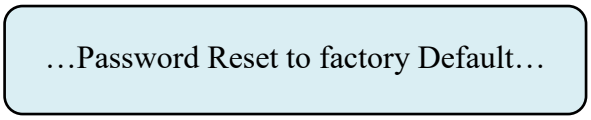


5.4.2 Reset User Password

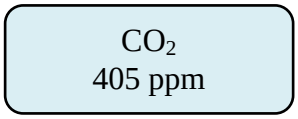
This menu permits you to reset the password back to 557, as set at the factory.



Push the joystick right to display the menu, **"Reset to factory Default."**



Push the joystick in, (like a doorbell) to reset the password back to 557. Push the joystick left 4 times to go back to the measuring mode.



NOTE: If you lose your password please contact CONCOA with your serial number or DTM number.

5.5 Entering the Menus

The CONCOA CO_2 Monitor is supplied with main menus with sub menus to adjust mA outputs and alarm relay settings.

5.5.1 Set 4-20mA Loop

This main menu will permit the adjusting of the 4mA and 20mA output from the CO_2 Monitor. This menu will provide the function that will send an actual output between 4mA and 20 mA to test any remote control and alarm system attached to the CO_2 Monitor.

.Set 4-20mA loop..

NOTE: *To read the mA output, CO_2 monitor must either be connected to a remote PLC controller or SCADA system. You can also connect the CO_2 monitor to a DC ammeter to read the mA output. Please consult CONCOA for more information.*

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

..Set 4mA zero…

This is the menu at which to adjust the 4mA output being sent from the CO_2 Monitor.

To change this value, push the joystick right to display the 4 mA setting. The display will indicate a value between 0 and 255 counts. Pushing the joystick up increases the value and pushing the joystick down decreases the value. The 4mA output being sent from the CO_2 Monitor will change as the number on the digital display changes.

128
470 ppm

Push the joystick to the left to enter the value and bring you back to the previous Main menu. The digital display will scroll the following:

...Set 4mA zero…..

Push the joystick down to access the next sub menu; **Set 20mA Span will scroll.**

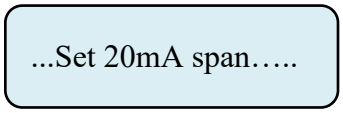
...Set 20mA Span…

This is the menu at which to adjust the 20mA output being sent from the CO_2 Monitor.

To change this value, push the joystick right to display the 20mA span setting. The display will indicate a value between 0 and 255 counts. Pushing the joystick up increases the value and pushing the joystick down decreases the value. The 20mA output being sent from the CO2 Monitor will change as the number on the digital display changes.

85
470 ppm

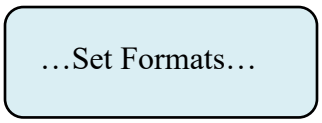
Push the joystick to the left to enter the value and bring you back to the pervious Main menu. The digital display will scroll the following:



5.5.2 Set Formats

This is the menu at which to adjust the relay states for the gas alarm relays and the individual instrument fault relay.

Push the joystick down to access the next main menu, **Set Formats.** The display will scroll the following:

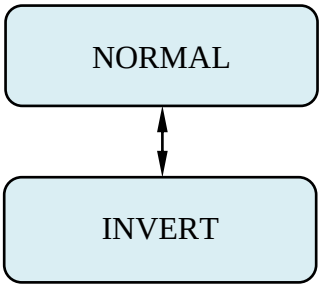


This menu will permit the setting of the two alarm relays and the fault relay settings from normally de-energized state, **Normal**, to normally energized state, **Inverted.**

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:



This is the menu at which to adjust the CO_2 alarm relay state. To change this value, push the joystick right to display the relay state. The display will indicate **NORMAL.** This is the factory default state for the alarm relay. Pushing the joystick down will change the relay state from INVERT to NORMAL.



NOTE: When the CO2 relay state is changed to INVERT, the Orange alarm LED will illuminate.

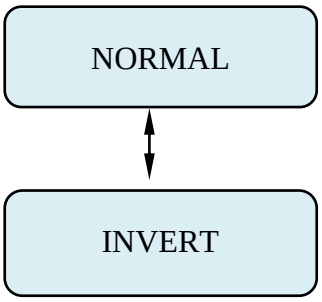
After entering the relay state push the joystick left to enter the setting. The display will scroll the following:



From this main menu, pushing the joystick down will select the next sub menu to adjust the second alarm relay state. The digital display will scroll the following:

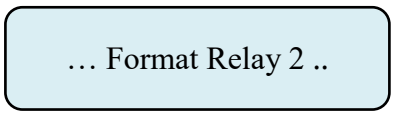


To change this value, push the joystick right to display the relay state. The display will indicate **NORMAL.** This is the factory default state for the alarm relay. Pushing the joystick down will change the relay state from NORMAL to INVERT.



NOTE: When the CO_2 relay state is changed to INVERT, the Red alarm LED will illuminate.

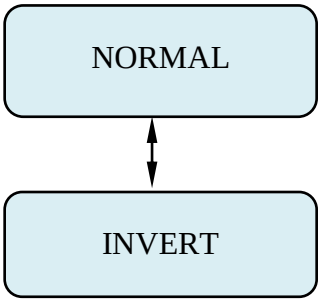
After entering the relay state push the joystick left to enter the setting. The display will scroll the following:



From this main menu, pushing the joystick down will select the next sub menu to adjust the Fault alarm relay state. The digital display will scroll the following:



To change this value, push the joystick right to display the relay state. The display will indicate **NORMAL.** This is the factory default state for the fault relay. Pushing the joystick down will change the relay state from NORMAL to INVERT.

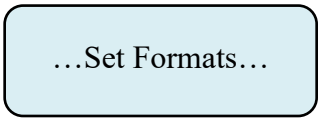


NOTE: When the Fault relay state is changed to INVERT, the Yellow alarm LED will illuminate.

After entering the relay state push the joystick left to enter the setting. The display will scroll the following:



Push the joystick left again to get back to the next menu. The display will scroll the following:



5.5.3 Set Alarm Threshold Polarity

Alarm Threshold Polarity determines if an alarm concentration is set above or below a threshold value. For example, if an alarm of 19.0% for Oxygen is selected, the Alarm Threshold Polarity must be set to **Invert** for the monitors alarm to activate when the reading goes below 19.0%. For CO_2 gases selecting a **Normal** setting for the Alarm Threshold Polarity means that the system will alarm when the gas concentration exceeds, goes above, an alarm set point. This menu will permit the selection of the alarm polarity. To access this menu from the "Set Formats" menu, push the joystick down to display the **Set Alarm Threshold Polarity** adjustment menu. This will scroll on the digital display:

..Set Alarm Threshold Priority..

Push the joystick right to access the first sub menu; **Set Alarm 1 CO2 Polarity** will scroll on the display. This is the menu at which to adjust the CO_2 alarm polarity state on the CO_2 Monitor.

..Set Alarm 1, CO_2 , Polarity...

To change this value, push the joystick right to display the relay state. The display will indicate **NORMAL.** Pushing the joystick down will change the relay state from NORMAL to INVERT.

NORMAL

INVERT

NOTE: When the CO_2 relay state is changed to INVERT, the internal horn will sound.

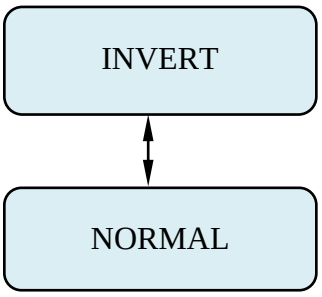
After entering the polarity push the joystick left to enter the setting. The display will scroll the following:

..Set Alarm 1, CO_2, Polarity..

Push the joystick down to access the next sub menu; **Set Alarm 2, CO_2, Polarity** will scroll on the display. This is the menu at which to adjust the second level alarm polarity state on the CO_2 Monitor.

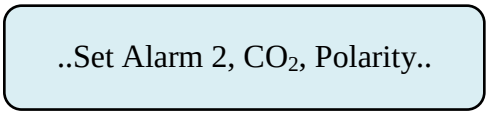
..Set Alarm 2, O_2, Polarity ..

To change this value, push the joystick right to display the relay state. The display will indicate **INVERT.** Pushing the joystick down will change the relay state from INVERT to NORMAL.



NOTE: When the CO_2 relay state is changed to NORMAL, the internal horn will sound.

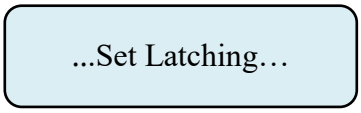
After entering the polarity push the joystick left to enter the setting. The display will scroll the following:



NOTE: The Set Audio Alarm Polarity is not available on the CO_2 monitor.

5.5.4 Set Latching

This is the menu at which to adjust the relay alarm state for the CO_2 alarm relays and the individual instrument fault relay. The selection permits setting the relays to a latching or non-latching state. In a latching state, the relay will remain activated until the user manually selects the Enter Key. In a non-latching state, the alarm relay will automatically reset once the gas concentration has returned to below the alarm settings.

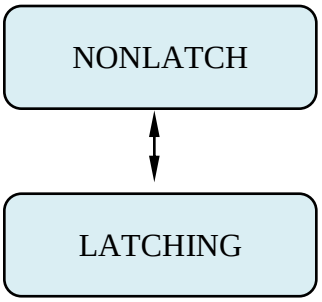


From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:



This is the menu at which to adjust the CO_2 alarm relay state on the CO_2 Monitor.

To change this value, push the joystick right to display the relay state. The display will indicate **NONLATCH.** Pushing the joystick down will change the relay state from NONLATCHING to LATCHING.



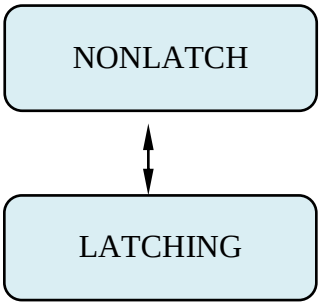
After entering the relay setting push the joystick left to enter the setting. The display will scroll the following:



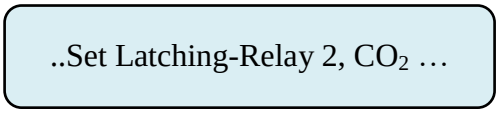
Push the joystick down to access the next sub menu; **Set Latching-Relay 2, CO_2,** will scroll on the display. This is the menu at which to adjust the second CO_2 alarm relay state on the CO_2 Monitor.



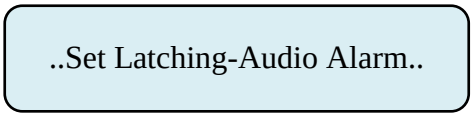
To change this value, push the joystick right to display the relay state. The display will indicate **NONLATCH.** Pushing the joystick down will change the relay state from NONLATCH to LATCHING.



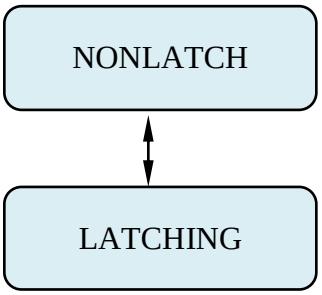
After entering the relay setting push the joystick left to enter the setting. The display will scroll the following:



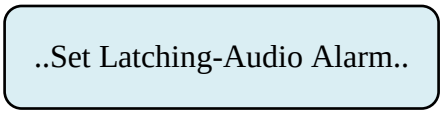
Push the joystick down to access the next sub menu; **Set Latching-Audio Alarm** will scroll on the display. This is the menu at which to adjust the Audio alarm relay state on the CO_2 Monitor.



To change this value, push the joystick right to display the relay state. The display will indicate **NONLATCH.** Pushing the joystick down will change the relay state from NONLATCH to LATCHING.



After entering the relay setting push the joystick left to enter the setting. The display will scroll the following:

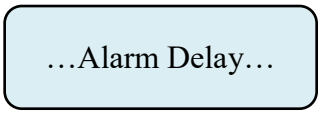


5.5.5 Resetting a Latching Alarm

To reset a latching alarm relay, you must enter the password correctly and then push the joystick down to enter the reset command. The CO_2 Monitor also has an internal 2-pin terminal block for connecting a remote reset switch. (See Alarm Relay board, section 1.2.7)

5.5.6 Set Alarm Delay

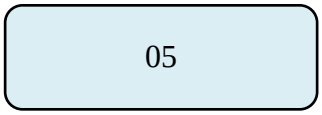
Push the joystick down to access the next main menu, **Alarm Delay.** The display will scroll the following:



This is the amount of time an alarm level concentration of either oxygen or carbon dioxide must be present before the instrument's gas concentration alarms will be activated. This menu will permit setting a user selected time delay for activating the CO_2 alarm.

You can select from 0 seconds up to 255 seconds after an alarm level has been exceeded before the alarm relays to activate.

To change this value, push the joystick right to display the time screen. The display will indicate a value between 0 and 255 seconds. Pushing the joystick up increases the value and pushing the joystick down decreases the value



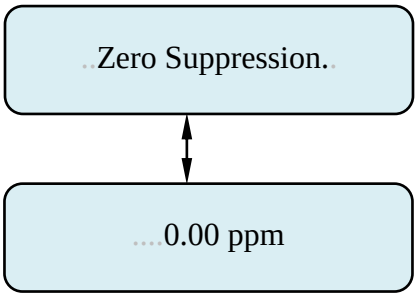
After entering the relay setting push the joystick left to enter the setting. The display will scroll the following:



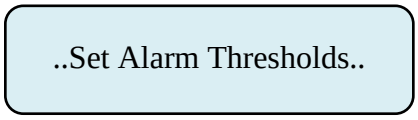
NOTE: *The alarm delay is only available for the CO2 alarms 1 and 2. There is no delay for the fault relay. Any system fault will immediately activate the Fault Relay.*

5.5.7 Set Zero Suppression

This function not used on the CO_2 Monitor. It is only used to decrease the sensitivity of selected toxic and corrosive gas sensors. It is totally disabled in the Dual monitor.

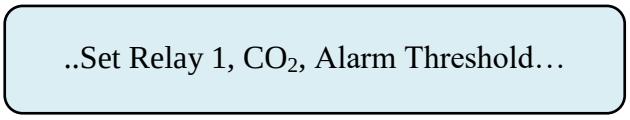


5.5.8 Set Alarm Thresholds



This main menu will permit adjusting the Carbon Dioxide ppm level that will activate their respective alarm relays. It will also activate the internal audio horn.

From this main menu, pushing the joystick to the right will select the first sub menu and the digital display will scroll the following: **Set Relay 1, CO2, Alarm Threshold.**



This is the gas concentration at which the CO_2 level must be displaying to activate the alarm. To change the displayed value, push the joystick to the right to display the CO_2 level alarm setting. The display will indicate a value between 0 ppm and 50,000 ppm.

Pushing the joystick up increases the value and pushing the joystick down decreases the value.

5000 ppm

After entering the alarm setting push the joystick left to enter the setting. The display will scroll the following:

..Set Relay 1, CO_2, Alarm Threshold…

Push the joystick down to access the next sub menu; **Set Relay 2 Alarm Threshold,** will scroll on the digital display.

..Set Relay 2, CO_2, Alarm Threshold…

This is the gas concentration at which the second CO_2 level must be displaying to activate the alarm. To change the displayed value, push the joystick to the right to display the CO_2 level alarm setting. The display will indicate a value between 0 and 50,000 ppm.

Pushing the joystick up increases the value and pushing the joystick down decreases the value.

10,000 ppm

After entering the alarm setting push the joystick left to enter the setting. The display will scroll the following:

..Set Relay 2, CO_2, Alarm Threshold…

Push the joystick left once to return to the Set **Alarm Thresholds menu.** The display will scroll the following:

..Set Alarm Thresholds..

5.5.9 Set Alarm Hysteresis

CONCOA's CO_2 Monitor may be used as a control system. When used to regulate carbon dioxide levels the need of a dead band, "hysteresis" may be required for the alarm relays. This menu will permit the setting of the alarm hysteresis to a desired concentration of Carbon Dioxide. When using hysteresis, the alarm set point now becomes an average alarm setting for an action to occur. When adding the hysteresis value to the alarm set point, this then defines the alarm and dead band for an action to occur.

For example, if you require a valve to close at 5,000 ppm level and to reopen again at 5,050 ppm, you will set the Alarm Threshold at 5000 ppm and set the hysteresis value at 50 ppm.

Average Alarm set point = 5,000 set the Hysteresis to 50 ppm = Valve Off (5,050 ppm).

To access this menu, push the joystick down to display the **Set Alarm Hysteresis** menu. This will scroll on the digital display:

..Set Alarm Hysteresis…

Push the joystick right to access the **Set Alarm 1, CO_2, Hysteresis**.

..Set Alarm 1, CO_2, Hysteresis…

It will display a value 00 ppm, (factory default). Pushing the joystick up increases the CO_2 ppm up to a maximum value of 1000 ppm. Adjust the digital display until the desired hysteresis value is selected.

50 PPM

After entering the alarm setting push the joystick left to enter the setting. The display will scroll the following:

..Set Alarm 1, CO_2, Hysteresis…

Push the joystick down to access the next sub menu; **Set Alarm 2, CO_2, Hysteresis** on the digital display.

..Set Alarm 2, CO_2, Hysteresis…

It will display a value 00 ppm, (factory default). Pushing the joystick up increases the CO_2 ppm up to a maximum value of 1000 ppm. Adjust the digital display until the desired hysteresis value is selected.

50 ppm

After entering the alarm setting push the joystick left to enter the setting. The display will scroll the following:

..Set Alarm 2, CO_2, Hysteresis…

Pushing the joystick again to the right will display a value 0.0%. Pushing the joystick up increases the percentage up to a maximum value of 2.5%. Adjust the digital display until the desired hysteresis value is selected.

..Set Alarm Hysteresis…

5.5.10 Auto Calibrate Feature for CO_2 NDIR Sensor

The CO_2 sensor is set to automatically calibrate itself to the ambient carbon dioxide level on earth. The ambient CO_2 level is 400 ppm. The CO_2 Monitor has a menu that permits you to activate this feature by "turning on" this feature. If the CO_2 Monitor is not exposed to constant high levels of CO_2, the sensor will automatically adjust the baseline setting and there is no further action required by the user. The sensor is factory calibrated and requires no user calibration.

NOTE: DO NOT use the auto calibration feature if you are monitoring continuous levels of CO_2 for control of grow rooms. The monitor needs to be in ambient lower levels for the autocal feature to operate properly.

To access the Auto Calibration mode, go to the Sensor Adjustment main menu.

..Sensor Adjustment..

Press the joystick right to access the **Set CO_2 sensor span** sub menu.

..Set CO_2 sensor span..

Push the joystick down to access the **Turn CO_2 autocal on** menu. The display will scroll the following:

..Turn CO_2 autocal on..

To turn ON this feature push the joystick right. The display will scroll the following:

..Press ENTER to continue..

Push the joystick in, (like a doorbell) to activate the autocal feature. The audio horn and CO_2 alarm horn will activate momentarily. Every week the CO_2 sensor will automatically adjust back to 400 ppm which is the ambient level on earth.

NOTE: ***DO NOT use the auto calibration feature if you are monitoring continuous levels of CO_2 for control of grow rooms. The monitor needs to be in ambient levels for the autocal feature to operate properly.***

You can also disable or "turn off" the auto calibration feature. If the CO_2 Monitor is exposed to constant high levels of CO_2, the user **MUST** inhibit, "turn off" the autocal feature and perform a manual baseline adjustment approximately every six months or more often if desired. To turn OFF the auto calibration feature, push the joystick down to access the menu.

The display will scroll the following:

..Turn CO_2 autocal off..

To turn OFF this feature push the joystick right. The display will scroll the following:

Press ENTER to continue

Push the joystick in, (like a doorbell) to activate the autocal feature. Push the joystick in, (like a doorbell) to activate the autocal feature. The CO_2 alarm horn will activate momentarily. The auto calibration feature has now been disabled. You can now **manually** calibrate the CO_2 sensor to ambient 400 ppm one demand. ***Refer to section 6.3, Sensor calibration CO_2.***

5.5.11 Main Operation Mode

To select the main menu from any sub menu, push the joystick left until the Main Menu appears. The digital display will indicate the following:

CO_2
400 ppm

6: Maintenance & Sensor Verification

Only qualified personnel should perform maintenance and sensor verification

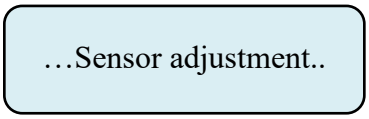
6.1 Sensor Calibration, CO_2

CONCOA incorporates the use of an NDIR (Non-Dispersive Infrared) CO_2 sensor in the CO_2 Monitor. The sensor is factory calibrated and will always provide an accurate reading that is the difference between a baseline setting and the actual CO_2 measurement. As typical with most NDIR sensors, long term drift can affect the baseline setting. To compensate for this drift, an automatic background calibration function is built into the sensor and is enabled by default from the factory. This calibration feature assumes that during a 24 hour period, the monitored CO_2 levels return to normal ambient conditions, such as in an office environment or spaces that are unoccupied during the evening.

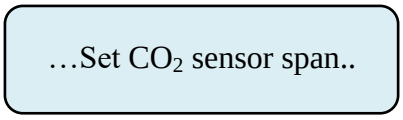
If the monitor is constantly exposed to elevated levels of CO_2, for example, in an agricultural growing room, the auto calibration feature should be inhibited, "turned off" and a manual calibration preformed approximately every six months. *See Section 5.5.10 to turn off the autocal feature.*

CAUTION: DO NOT ADJUST the CO_2 sensor unless you are certain that the CO_2 level has returned to normal ambient conditions, such as in an outdoor environment or spaces that are unoccupied. If using calibrated CO_2 span gas, ensure that the gas is not being diluted with room air.

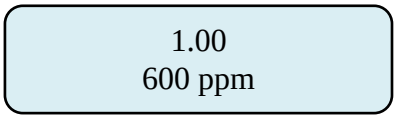
To perform a manual adjustment of the CO_2 sensor to ambient 400 ppm, use the following procedure. Use the joystick to enter the password, then push the joystick to the right and navigate to the "Sensor Adjustment" menu. The display will scroll



Push the joystick right once and the display will scroll:

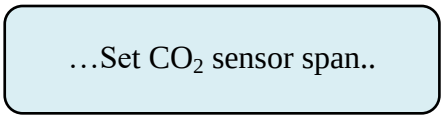


Push the joystick right once and the display will scroll:



To adjust the baseline setting, expose the monitor to ambient air, either outside or in a well-ventilated room for about 5 minutes **OR** expose the sensor to a span gas cylinder with a certified concentration of CO_2. Push the joystick up to increase the CO_2 reading, or push the joystick down to decrease the CO_2 reading displayed on the second line of the digital display.

When done setting the calibration, push the joystick left once and the display will scroll:



6.1.2 Adjusting the CO_2 Sensor Manually to an Exact 400 ppm Value

There is a provision in the software for a user to manually adjust the reading of CO_2 monitor to an exact 400 ppm value. **DO NOT ADJUST the CO_2 sensor unless you are certain that the CO_2 level has returned to normal ambient conditions, such as in an outdoor environment or spaces that are unoccupied. Be careful to not breathe near the sensor because a person can exhale very high concentrations, (30,000 ppm) of CO_2**

To perform a manual adjustment of the CO_2 sensor to an exact 400 ppm, use the following procedure. Use the joystick to enter the password, then push the joystick to the right and navigate to the "Sensor Adjustment" menu. The display will scroll:

…Sensor adjustment..

Push the joystick right once and the display will scroll:

…Set CO_2 sensor span..

Push the joystick down once to display:

..Calibrate CO_2 sensor to 400 PPM…

Push the joystick right once to display:

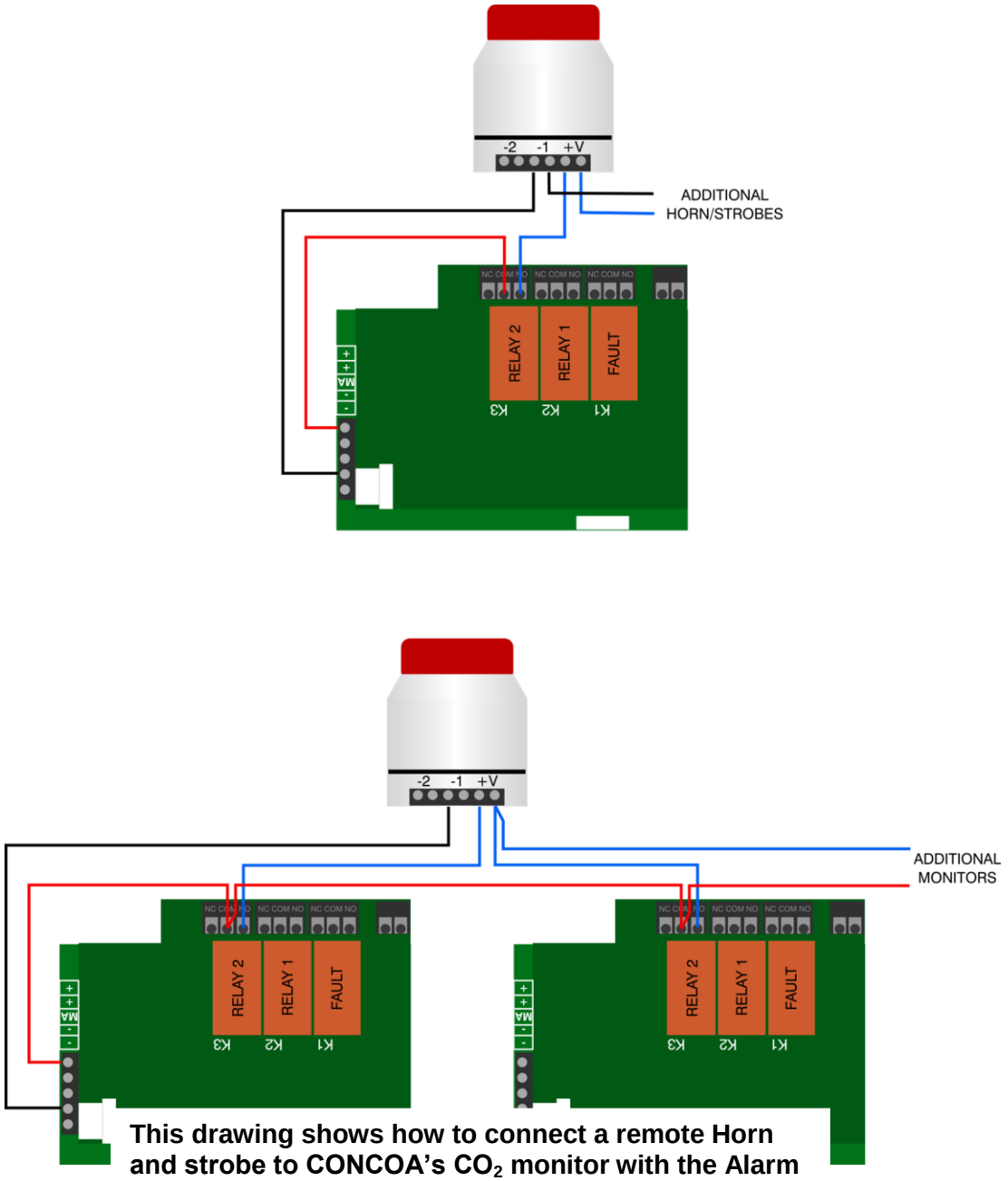
..Press ENTER to continue..

Push the joystick in, (like a doorbell) to set the reading to 400 ppm. You have now reset the CO_2 sensor to 400 ppm. To exit the calibration menu, push the joystick left four times to display the monitoring mode.

CO_2
400

7.0 Appendix

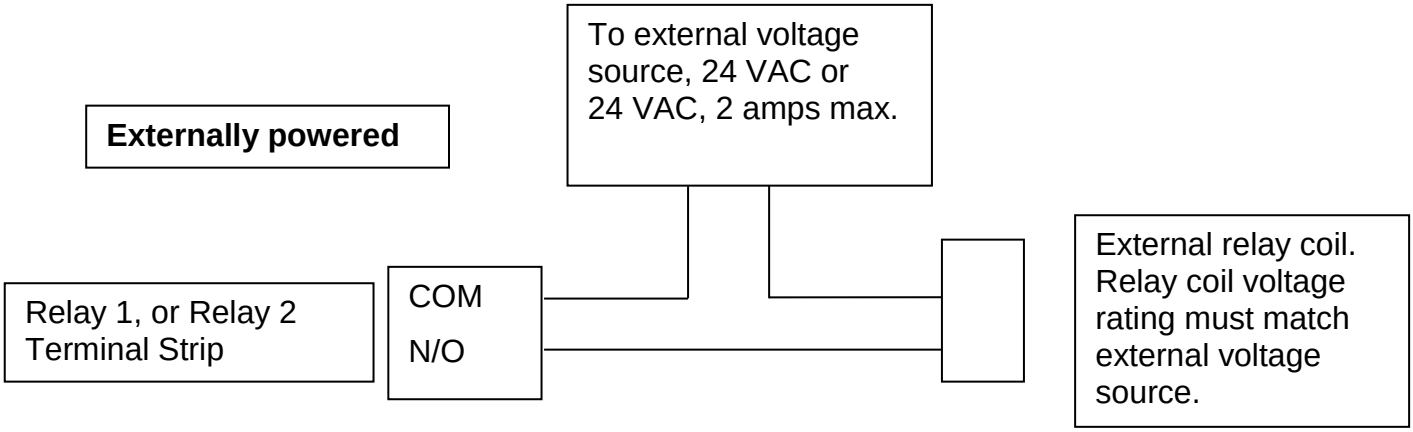
How to Connect a Horn and Strobe to the CO_2 Monitor



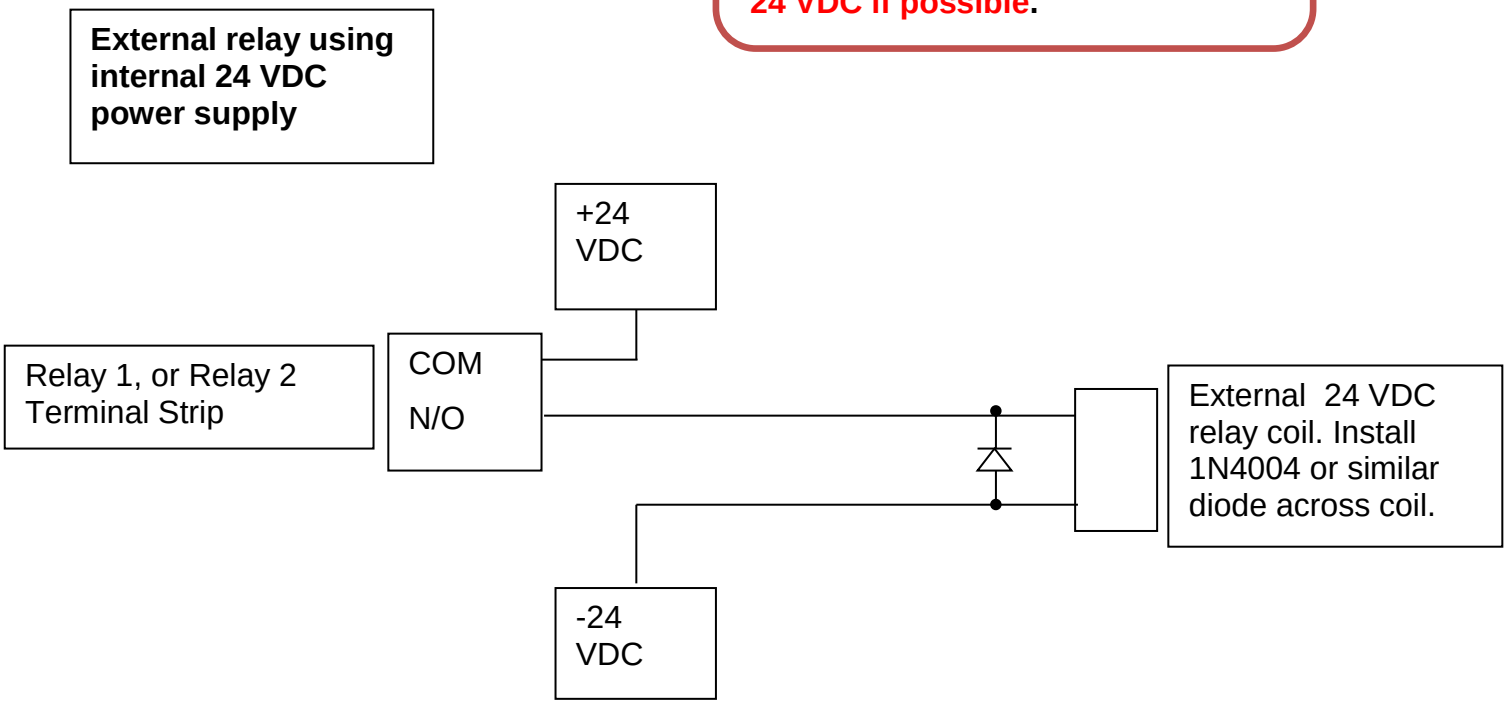
This drawing shows how to connect a remote Horn and strobe to CONCOA's CO_2 monitor with the Alarm relay #1 set to a Normally Open position.

***Note: Federal Signal Horn/Strobe or equivalent (24VDC)**

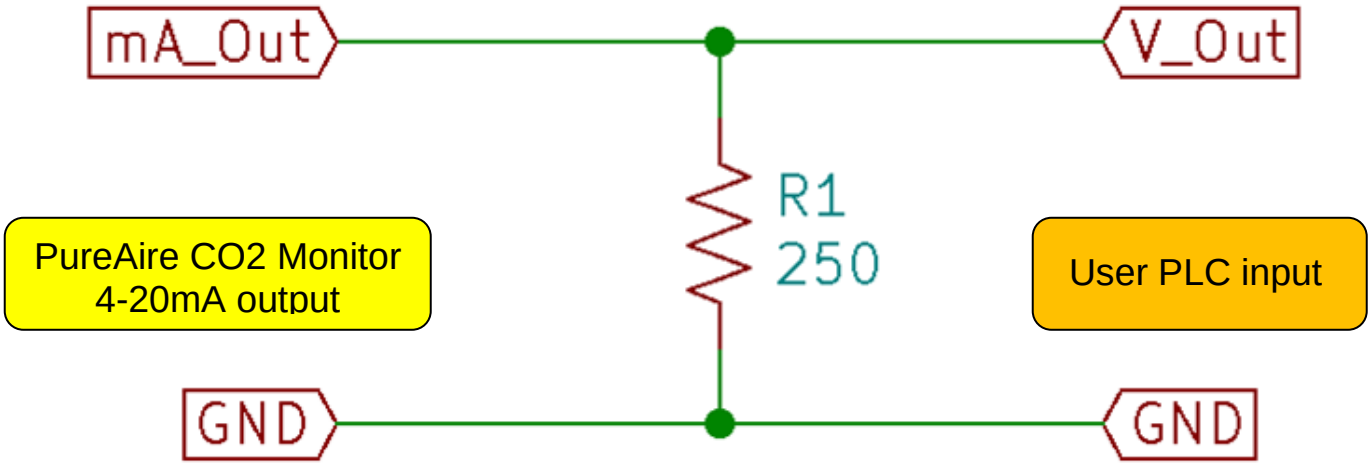
How to Connect a Remote Fan Contactor to the CO_2 Monitor



CAUTION: CONCOA Monitoring Systems does not recommend using 120VAC or higher voltage inside the monitor. Use 24 VAC or 24 VDC if possible.

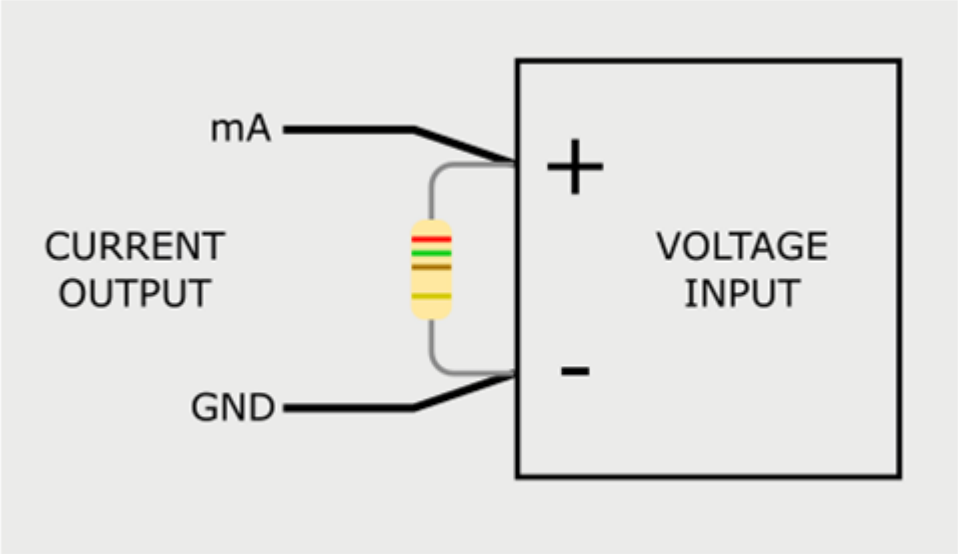


How to Convert 4-20mA Current Output to a 1-5 VDC Voltage Output



PureAire CO2 Monitor
4-20mA output

User PLC input



Attach 250-ohm resistor to the
PLC or device input

Certified ISO 9001

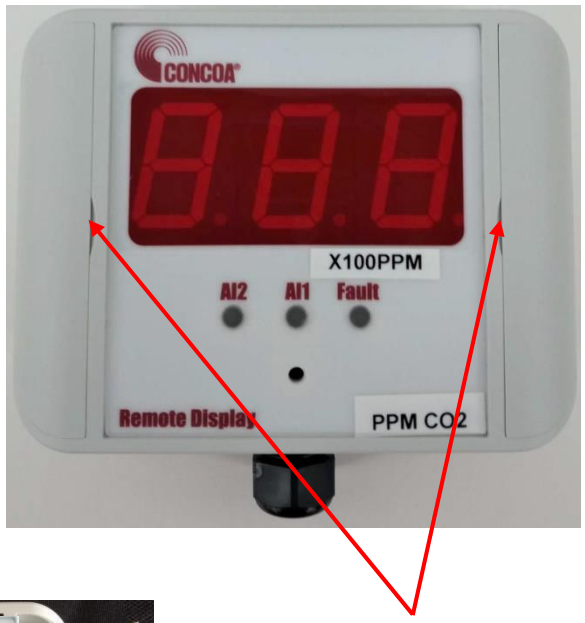
Remote Digital Display Alarm Indicator

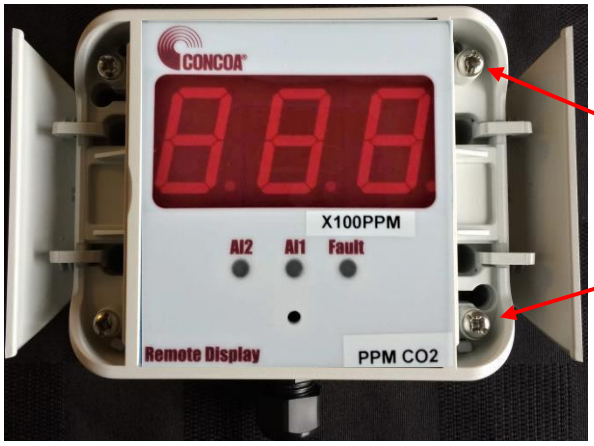
5803009



The Remote Digital Display Alarm Indicator provides continuous information on the status ofConcoa's line of oxygen deficiency and carbon dioxide monitors, O2 analyzers, or gas detectors. All Concoa safety monitors have a built in mA output. The Remote Display Alarm easily connects to the monitor's input power and mA output connection. An 18 AWG, three conductor, shielded control and instrumentation cable, Belden 8770 or equivalent is recommended for the connection. The maximum permissible cable length is 250 feet. The Remote Display can also be connected to a programmable logic controller (PLC), providing simultaneous alarm and status indications in multiple locations throughout the facility.

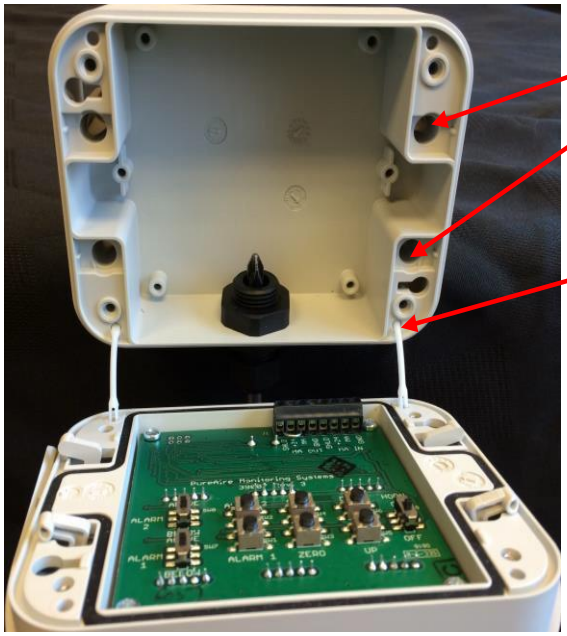
How to Mount the Remote Display Alarm Indicator





1) Open the two side doors to expose the front panel screws.

2) Loosen the 4 screws to separate the front panel from the case.



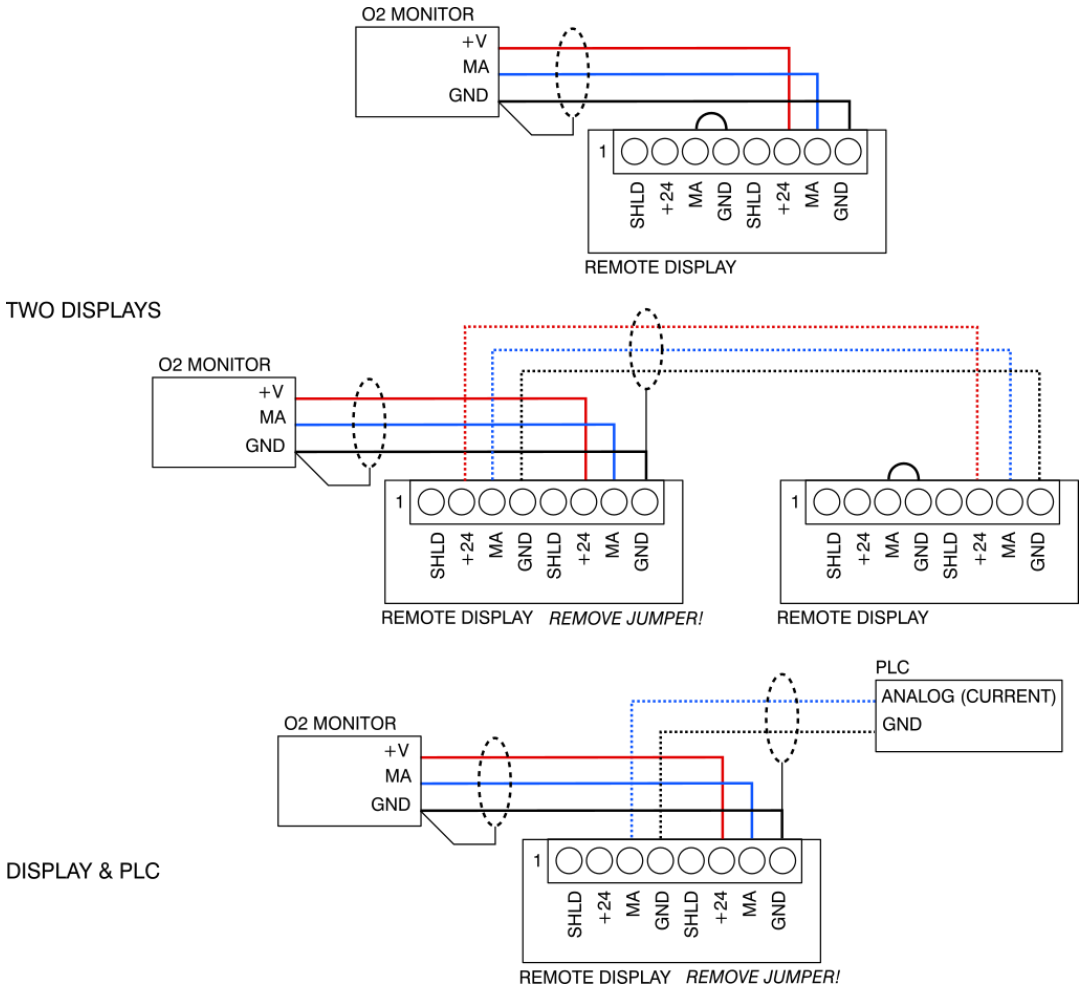
Mount the case to a wall or other flat surface. There are 4ea. through holes for fastening the case.

The case is designed to be flush mounted.

NOTE: The front cover can be removed from the case by gently pulling on the plastic hinges. (they will stay connected to the front cover.

To connect the front cover, just push the plastic hinge into the case.

How to Wire the Remote Display Alarm Indicator



Identification of Switches and Controls

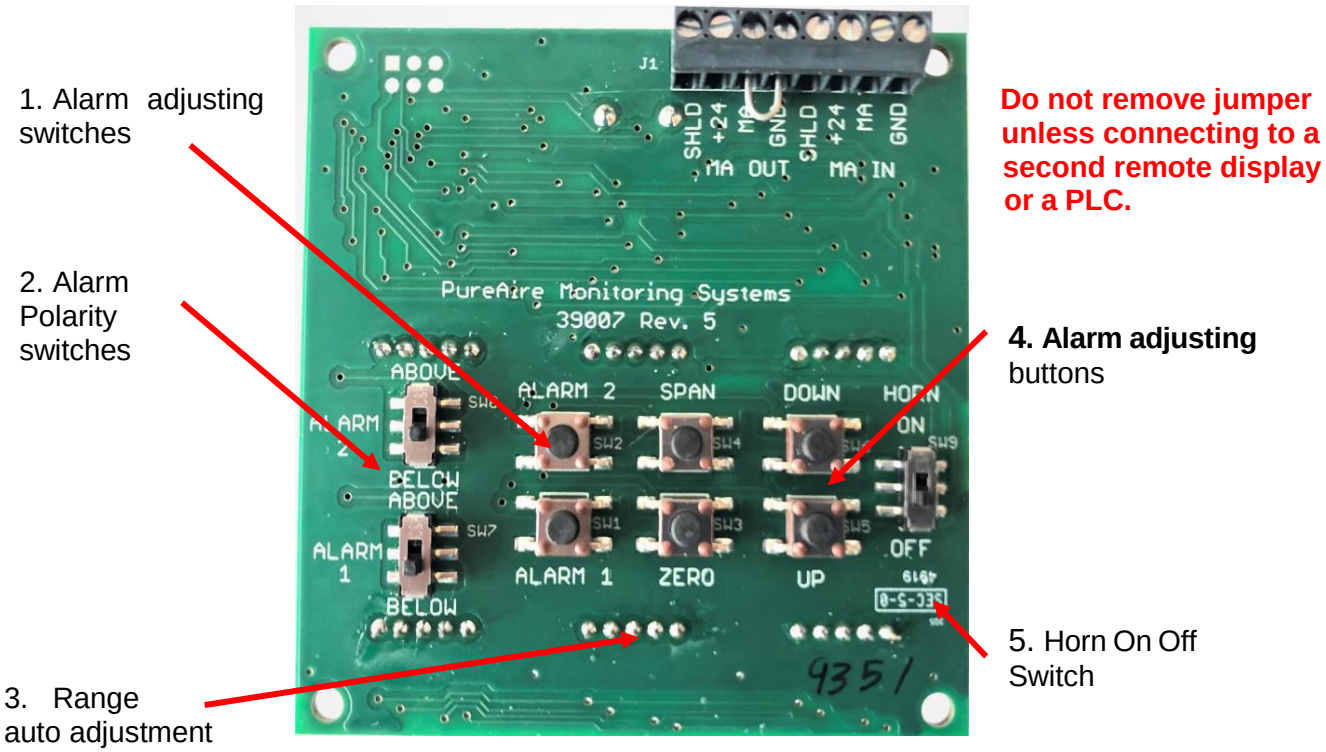
1. **Alarm Adjusting Switches** – These switches are used select the alarm level to be adjusted. They are factory set at 19.5% for Alarm 1 and 18% for Alarm 2. (*Normally set at the factory*)

2. **Alarm Polarity Switches** – These switches are used to select when the alarms will activate. For oxygen, the alarm switches are set for "Below". If the readings go below an ambientlevel,(i.e. 19.5%), then the internal horn and LED's will activate. When used with our toxic gas monitors, the polarity is set to "Above". (*Normally set at the factory*)

3. **Range Auto Adjustment Switches** – These switches are used to adjust the zero and full scalereading on the Remote Display Alarm Indicator. When sending a 4mA and 20mA signal fromyour monitor, pushing these switches will automatically adjust the zero and full scale readings on the Remote Digital Display.

4. **Alarm Adjusting Buttons** – These buttons are used to increase, (UP) or decrease (DOWN) the alarm settings.

5. **Horn On Off Switch** – This switch is used to turn the internal audio horn on and off. In the On position, any alarm will activate the audible horn. To disable the internal horn, turn the switch to Off.

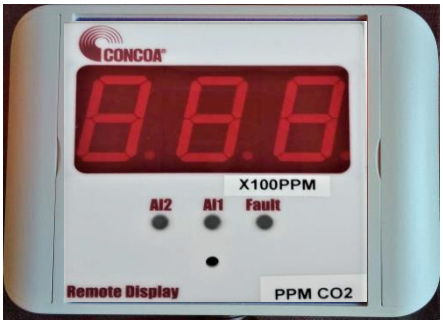


How to Setup and Operate the Remote Display

CAUTION: Entering the set up menus will disable the real time oxygen readings

After wiring the remote display to your monitor, turn on the power to your monitor. During thewarmup





the remote display will illuminate a yellow fault LED and the display will read FLt, (indicating that the monitor is in fault). This will clear after the monitor completes the 4 minute warm- up.

During warm up

After warm up

How to Set the Zero and Full Scale Range

This will need to be set up in the field to adjust to the length of cable between the monitor and the remote display alarm indicator. To perform this in the field, first enter the password on your monitor and select the "Set 4-20mA loop" menu. (See Section 5.5.1 Set 4-20mA loop).

Push the joystick right to select "Set 4mA Zero" and then **push the joystick right one more time to activate it.** This sends a 4mA signal to the remote display. On the back of the remote display push the ZERO button for 3 seconds. You'll see the display reset and automatically adjust itself to the new zero. If necessary, you can push the joystick up or down to fine tune the zero reading. **NOTE:** *Both AL1 and AL2 LED's will also be illuminated.*
(To exit the Zero menu, push the Joystick left once)



Push the joystick down once to select "Set 20mA Span" and then **push the joystick right one more time to activate it.** This sends a 20mA signal to the remote display. On the back of the remote display push the SPAN button for 3 seconds. You'll see the display reset and automatically adjust itself to the new span of 25%. If necessary you can push the joystick up or down to fine tune the full scale reading once)



To return the main menu, push the Joystick left until the monitor scrolls Oxygen 0-25% on the top line.

NOTE: To fine tune the reading to match the reading on the monitor, use the "Set 20mA Span" menu. Push the joystick up or down until both displays match.

CAUTION: If the monitor is in the measuring mode and the ZERO push button is pressed an "Err" willbe displayed on the remote display and no readings will be recorded. **If the SPAN push button is pressed in the measuring mode, the remote display will automatically adjust to 25.0%.** You will need to repeat the above adjustment procedure again for the remote display to mirror the monitor.
NEVER PUSH THE SPAN in the measuring mode.

How to Set the Internal Alarms on the Remote Display

The Remote Display has two user selectable alarms with a separate horn tone to identify Alarm 1 fromAlarm 2. Both alarms, unless specified otherwise, are preset at the factory as:

Oxygen Monitors: AL1 = 19.5% and AL2 = 18%.
Carbon Dioxide Monitors: AL1 = 5,000 ppm and AL2 = 10,000 ppm
LEL 0-100%: AL1 = 20% and AL2 = 40%
***Please note that alarm levels can be changed in the field.*

To set Alarm 1, Press Alarm 1 for two seconds to enter the alarm change mode. The display will showthe current alarm setting and the right most decimal point will be lit. Use the UP or DOWN buttons to increase or decrease the alarm value. When done, push the Alarm 1 button for 2 seconds to get back tothe monitoring mode.

To set Alarm 2, Press the Alarm 2 button for two seconds to enter the alarm change mode. The displaywill show the current alarm setting and the left most decimal point will be lit. Use the UP or DOWN buttons to increase or decrease the alarm value. When done, push the Alarm 2 button for 2 seconds to get back to the monitoring mode.

Warranty Information

This equipment is sold by CONTROLS CORPORATION OF AMERICA under the warranties set forth in the following paragraphs. Such warranties are extended only with respect to the purchase of this equipment directly from CONTROLS CORPORATION OF AMERICA or its Authorized Distributors as new merchandise and are extended to the first Buyer thereof other than for the purpose of resale.

For a period of one (1) year from the date of original delivery (90 days in corrosive service) to Buyer or to Buyer's order, this equipment is warrantied to be free from functional defects in materials and workmanship and to conform to the description of this equipment contained in this manual and any accompanying labels and/or inserts, provided that the same is properly operated under conditions of normal use and that regular periodic maintenance and service is performed or replacements made in accordance with the instructions provided. The foregoing warranties shall not apply if the equipment has been repaired: other than by CONTROLS CORPORATION OF AMERICA or a designated service facility in accordance with written instructions provided by CONTROLS CORPORATION OF AMERICA; or altered by anyone other than CONTROLS CORPORATION OF AMERICA; or if the equipment has been operated under improper conditions or outside published specifications; or if the equipment has been damaged or does not function due to improper installation, improper supply of required utilities, accident, abuse, misuse, natural disaster, insufficient or excessive electrical supply, abnormal mechanical or environmental conditions, or debris or particles in the gas or liquid source of supply.

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